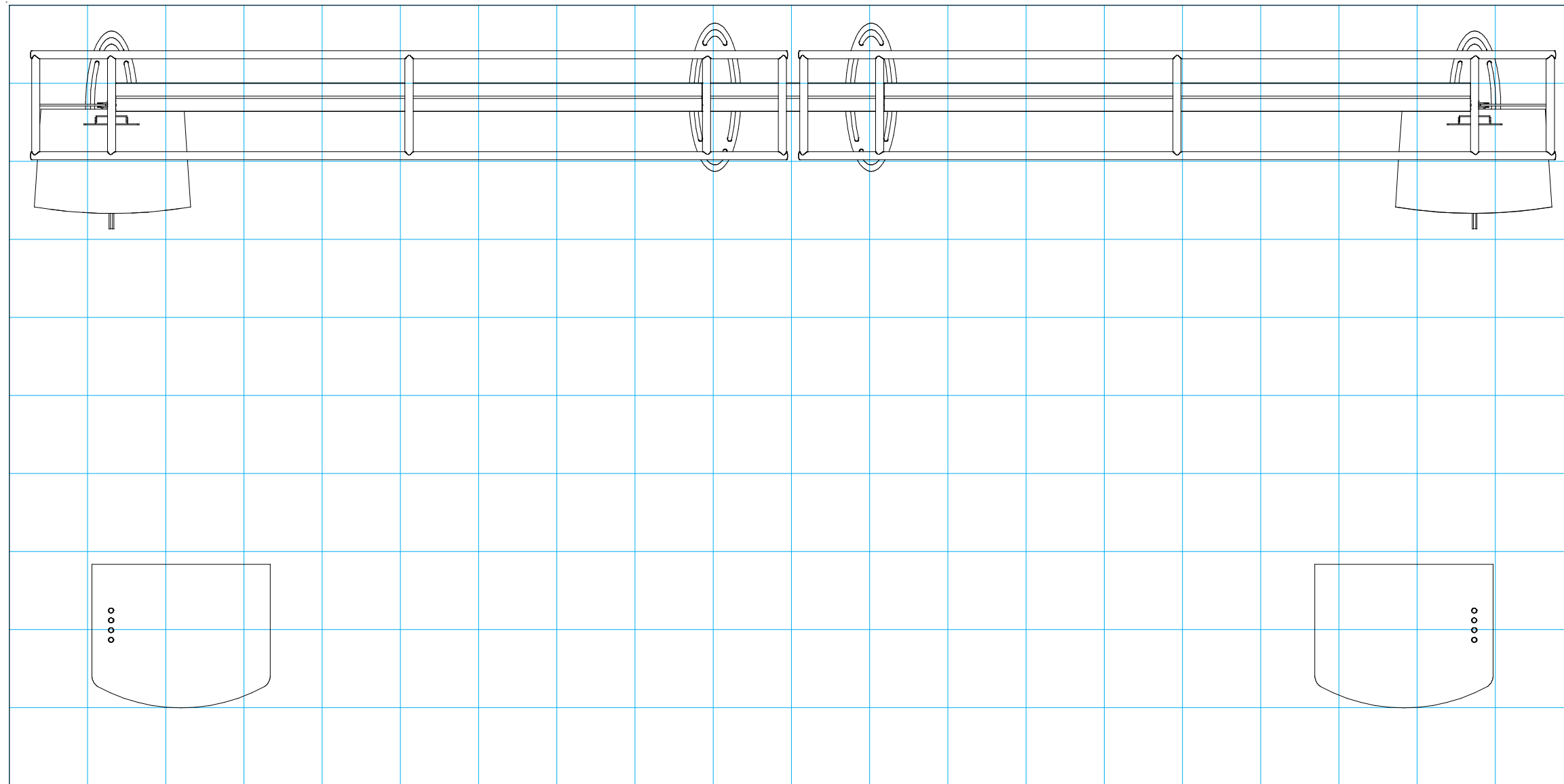



Perspective View

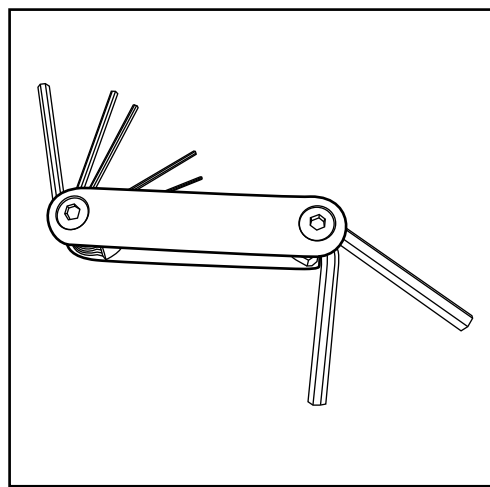
Top View



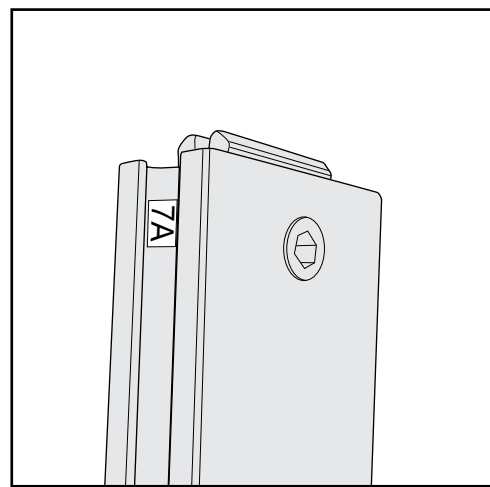
 = 1 sq foot

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Hex Tool - Essential for Assembly



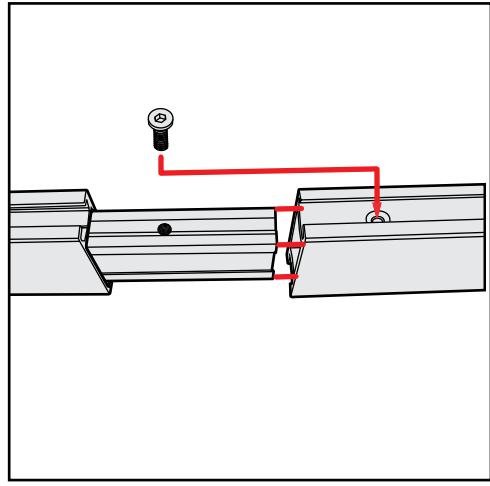
Part Identification - Numbering

Cleaning & Packing

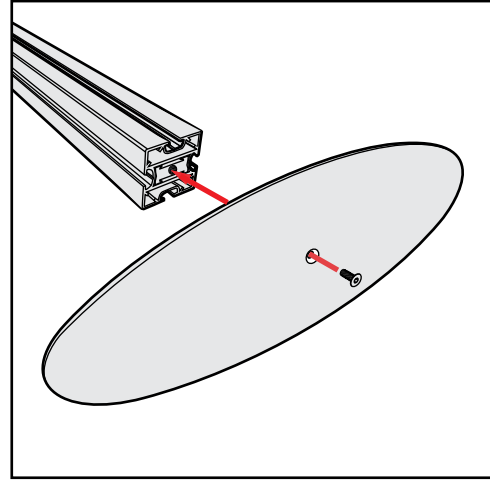
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

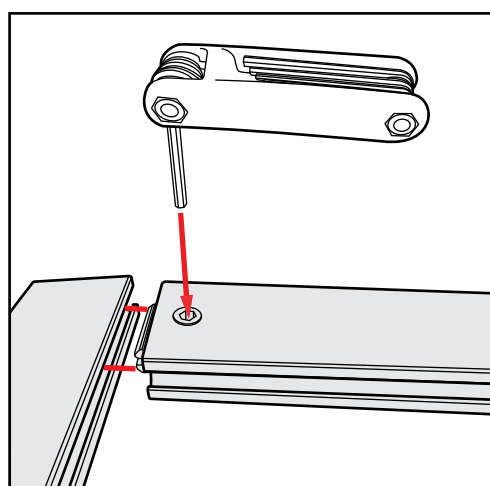
- For loss prevention, tighten all set screws and locks during disassembly.



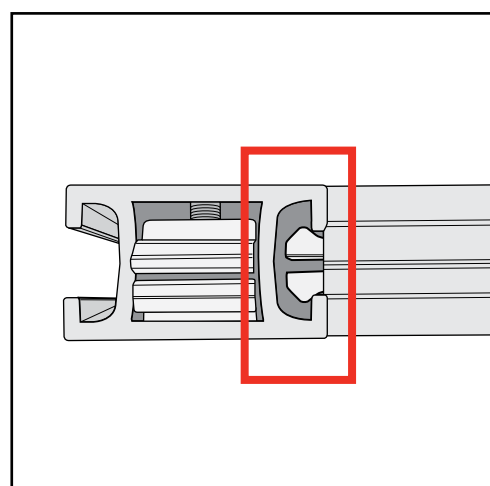
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection

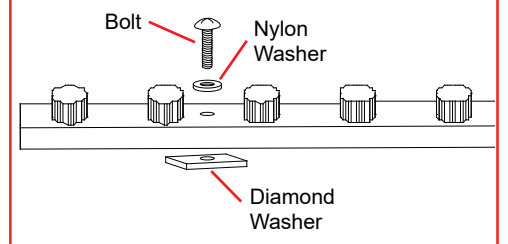


Engaged Lock

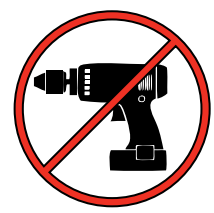
Lighting Installation Warning

If utilizing your own hardware, purchase **nylon washers** to prevent metal screw heads from damaging the circuit board.

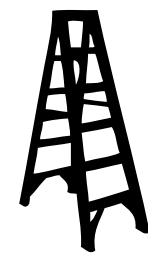
Keep assembled when packing.



WARNING



DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED

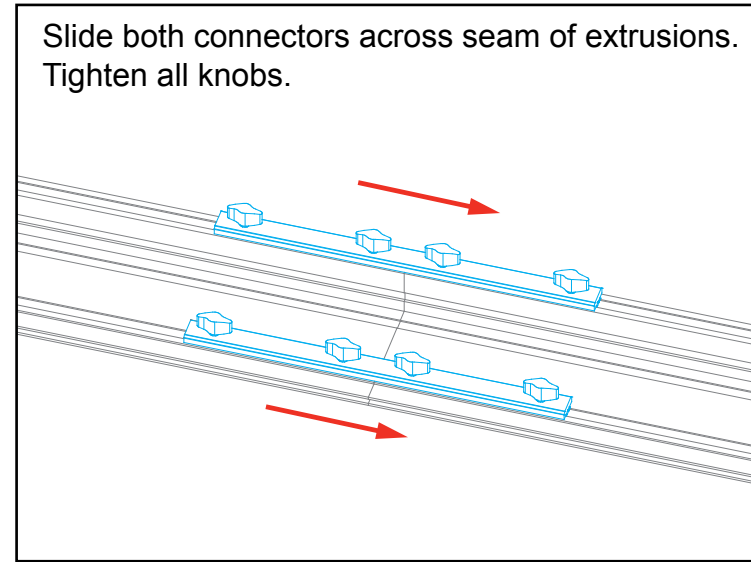
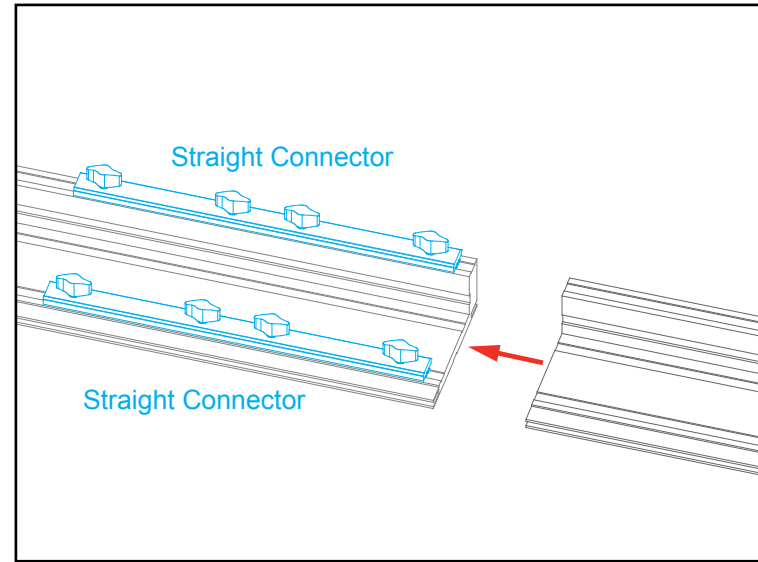


ALL CONNECTIONS MUST BE TIGHTLY SECURED

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

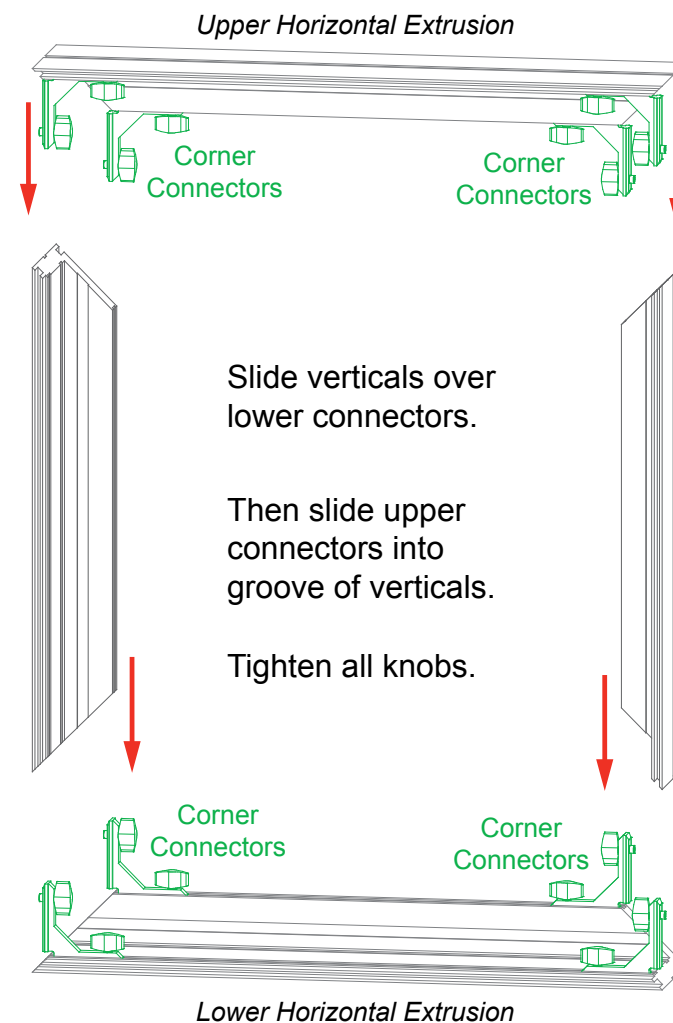
All knobs must be tightened securely to ensure a proper connection.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



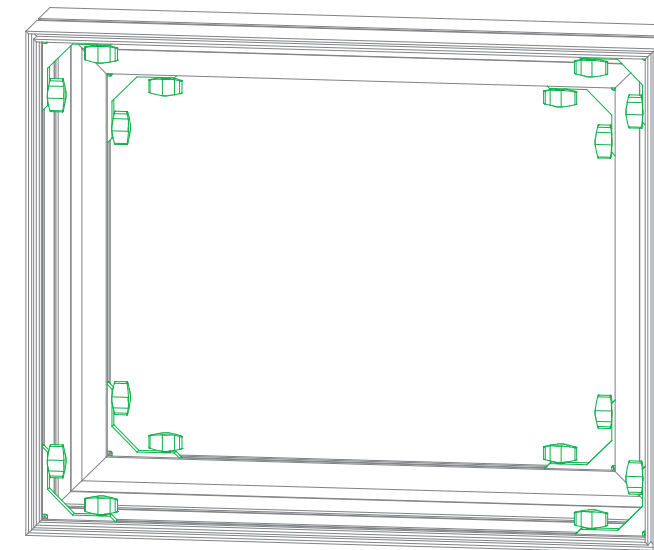
Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

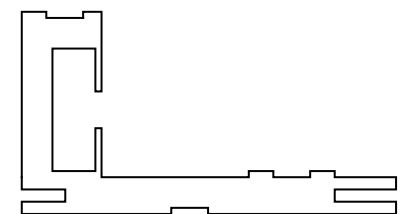
Tighten all knobs.



Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY



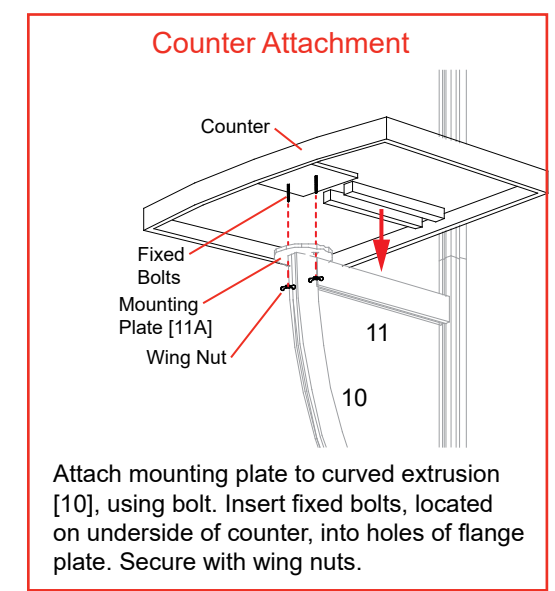
CEI110 Profile

All knobs must be tightened securely to ensure a proper connection.

COUNTER ATTACHMENT

- 1) Mounting plate & wing nuts, in packed position.
- 2) Mounting plate bolt in, packed position.
- 3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.
- 4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.
- 5) Tighten bolt, using hex tool, to secure.
- 6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Completed Assembly



Keep mounting plate [11A] and wing nuts attached to counter, when packing.

Keep bolt attached to [10], when packing.

USB CORD MANAGEMENT

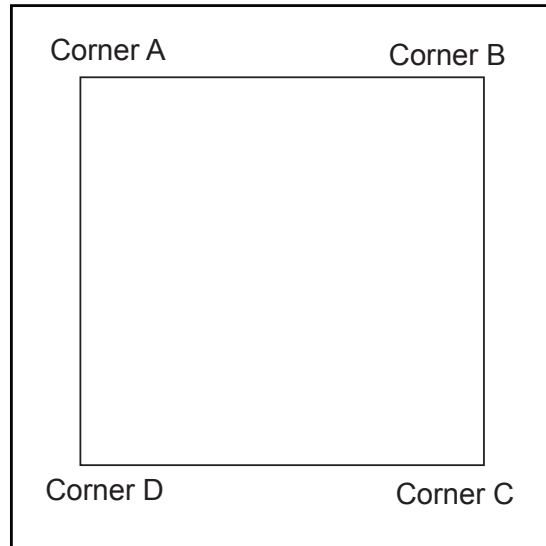
Keep rubber clip attached to vertical extrusion.

Route cord from right USB port through right side of rubber clip in groove of vertical extrusion.

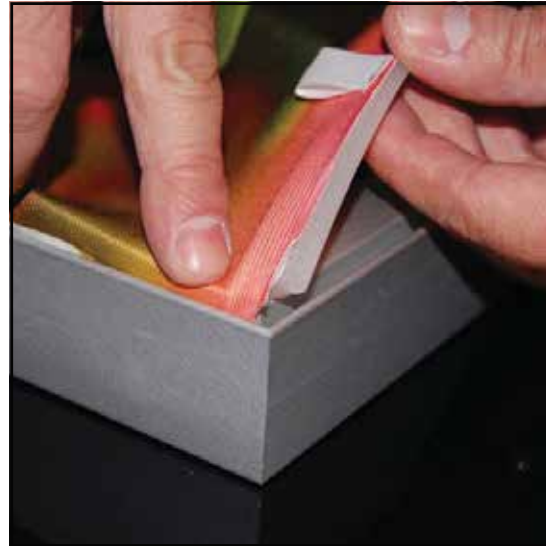
Route cord from left USB port through left side of rubber clip in groove of vertical extrusion.

Cords will hang down to USB outlet.

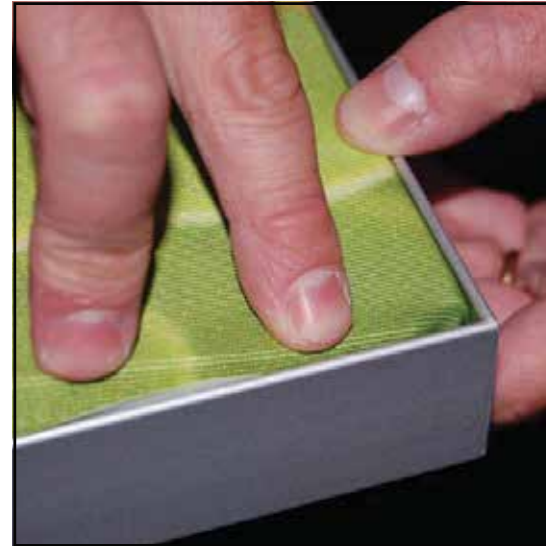
Plug USB cords into USB outlet.



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

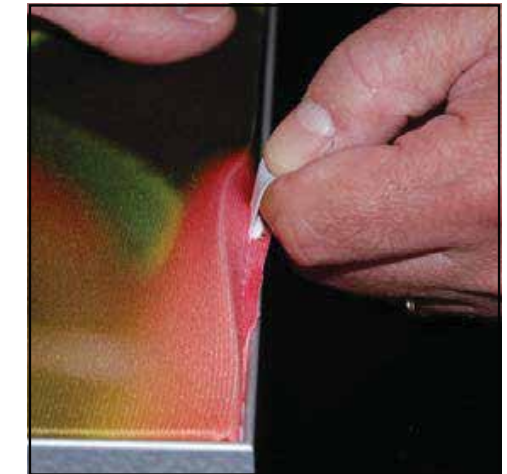


Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



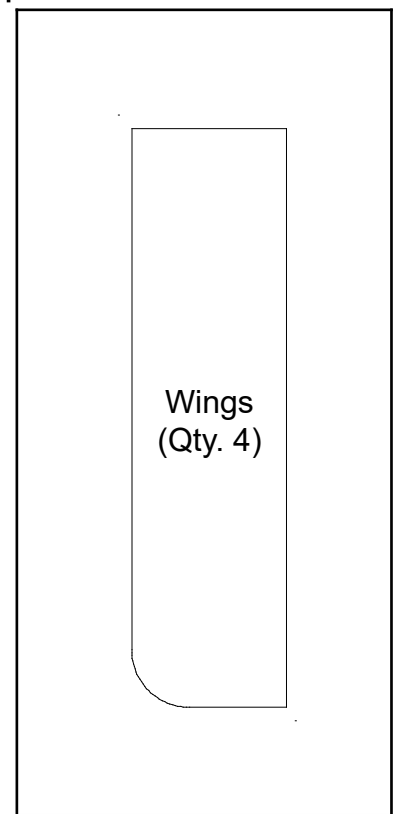
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

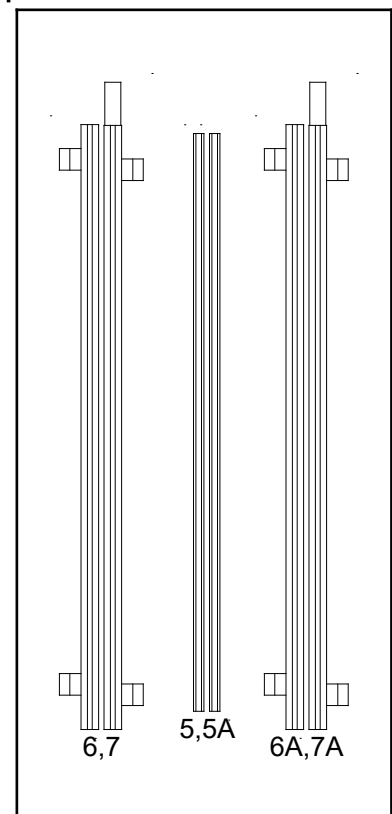


To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

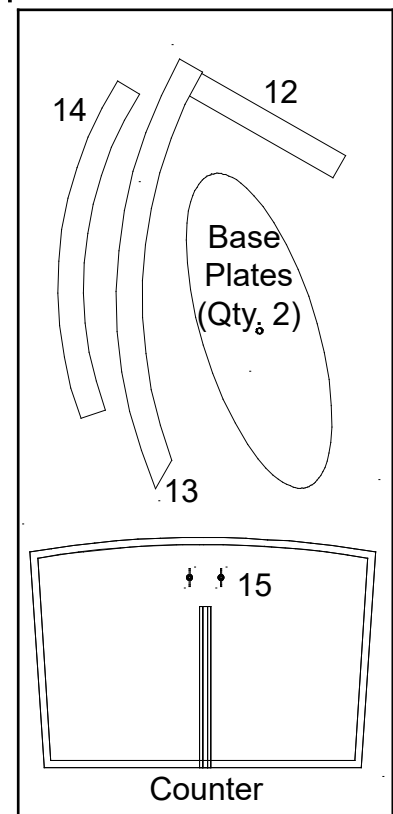
Top View of Each Level



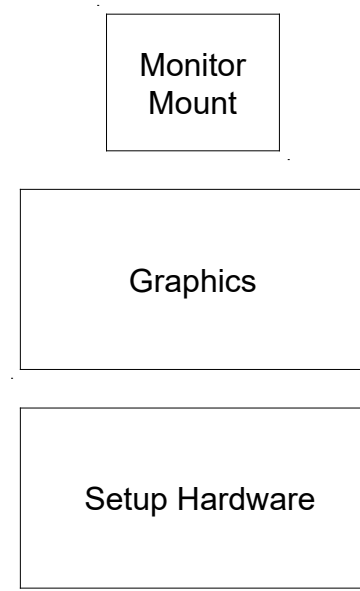
Level 1 (Bottom Level)



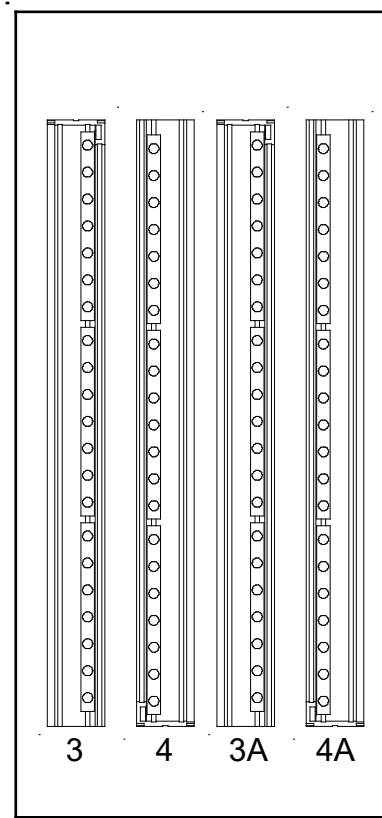
Level 2



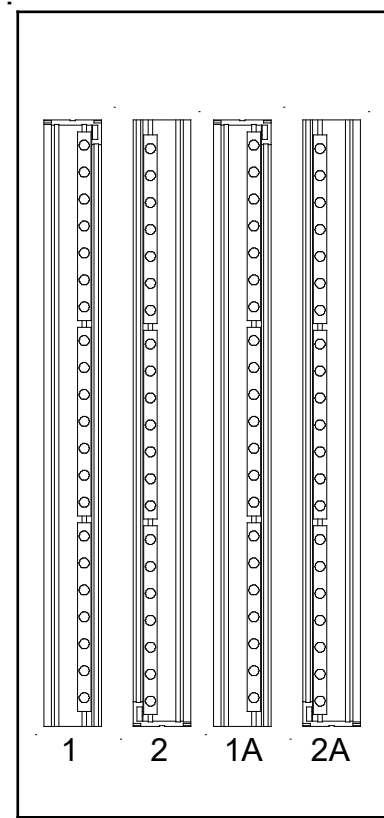
Level 3



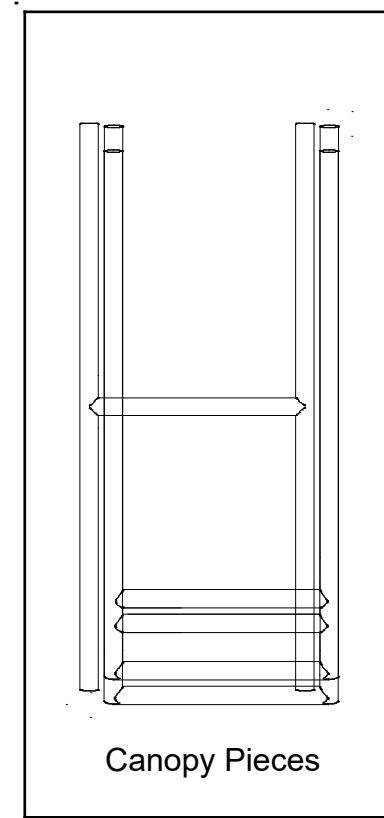
Top View of Each Level



Level 1 (Bottom Level)

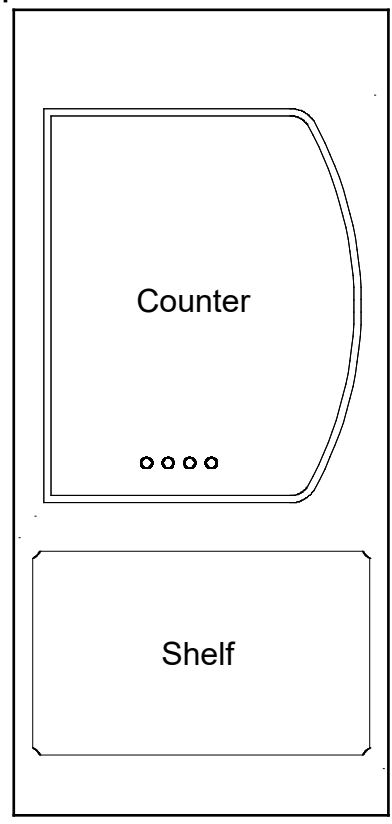


Level 2

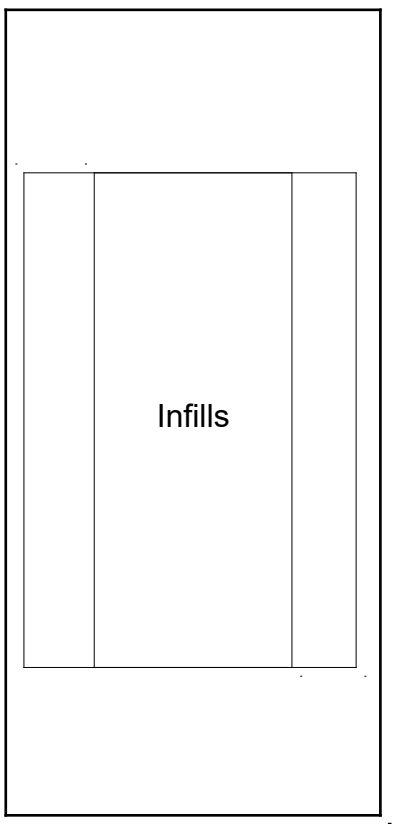


Level 3

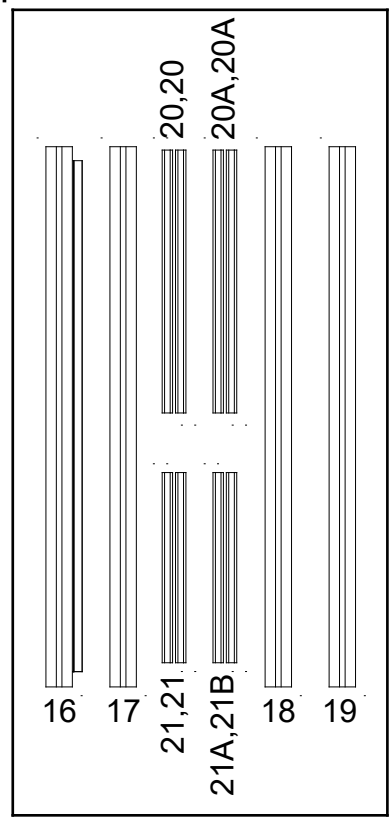
Top View of Each Level



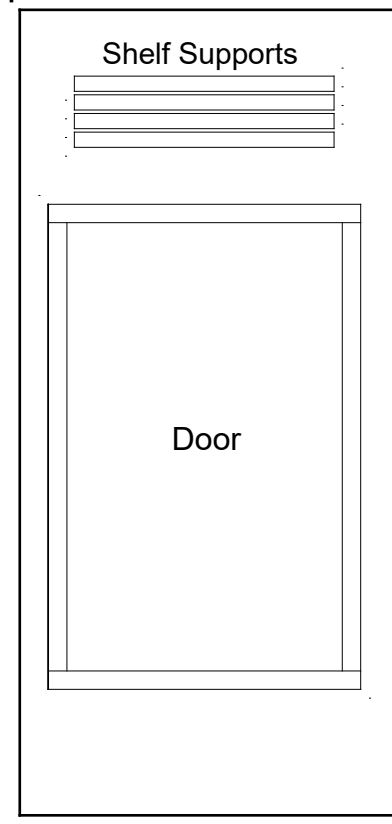
Level 1 (Bottom Level)



Level 2

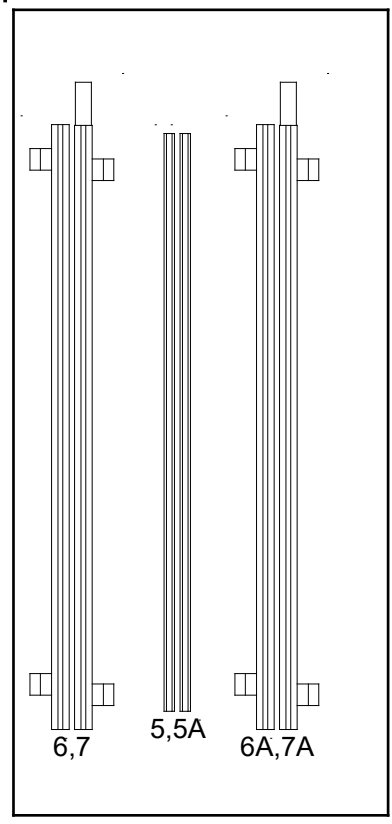


Level 3

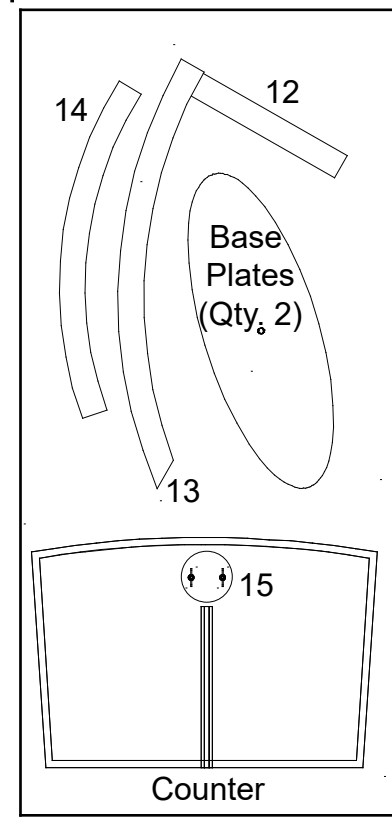


Level 4

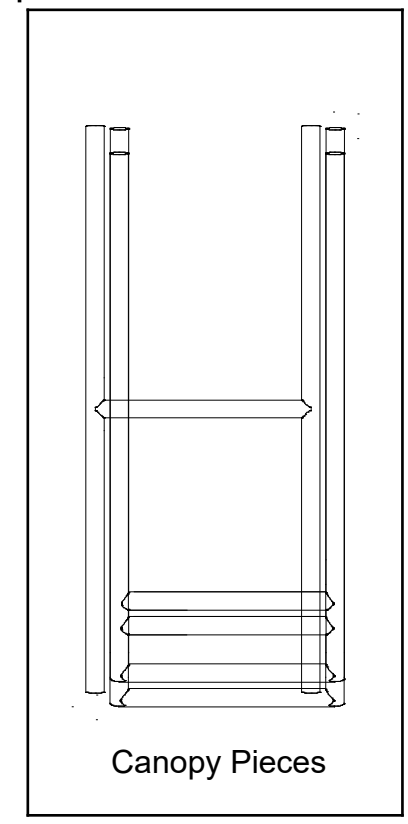
Top View of Each Level



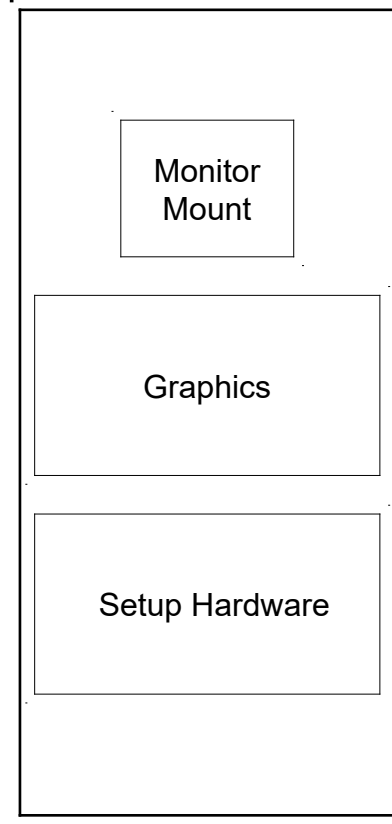
Level 1 (Bottom Level)



Level 2

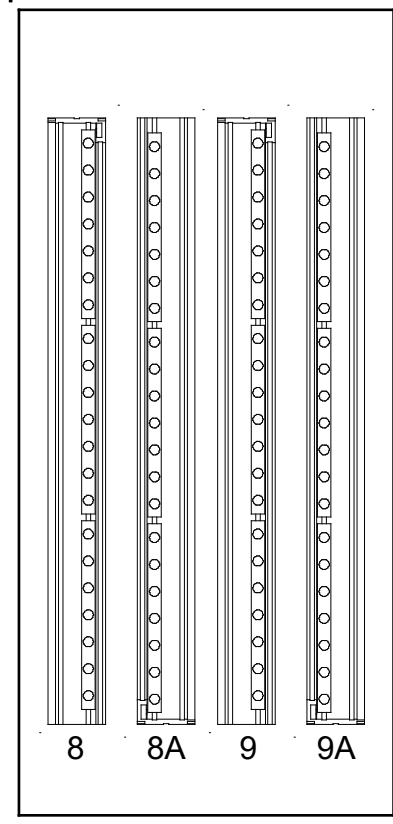


Level 3

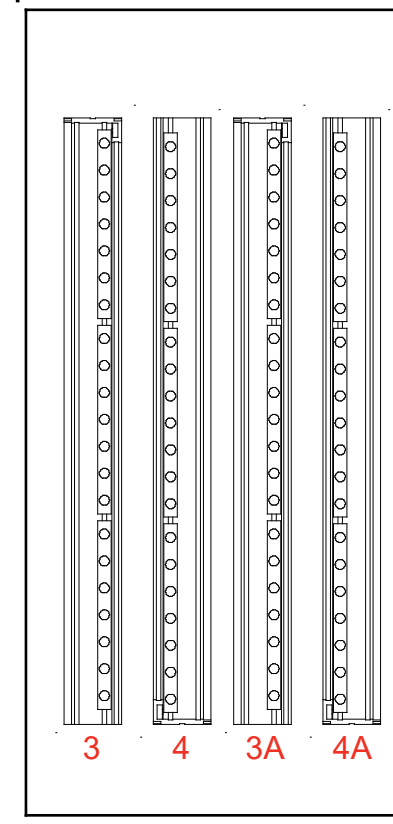


Level 4

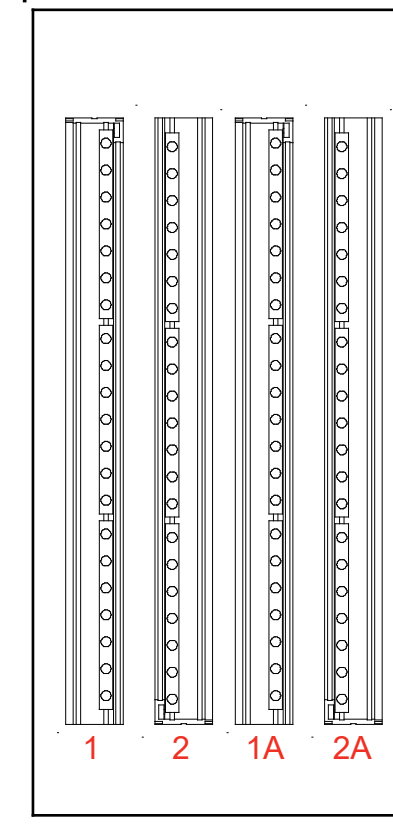
Top View of Each Level



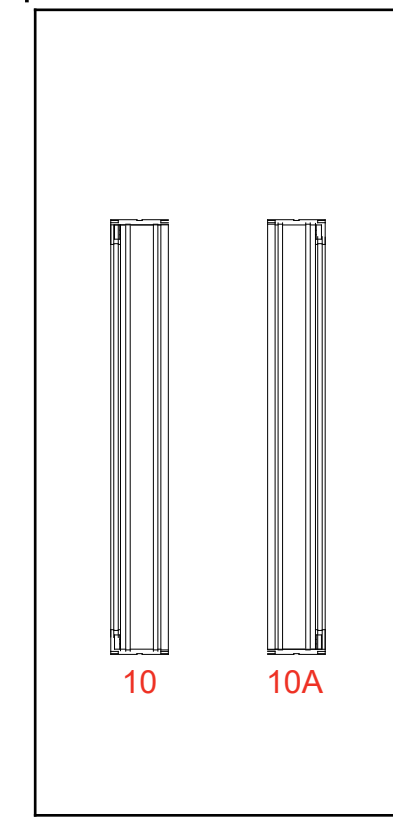
Level 1 (Bottom Level)



Level 2

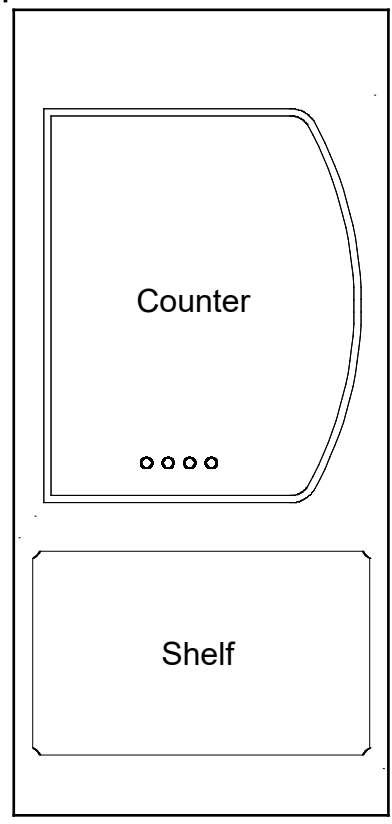


Level 3

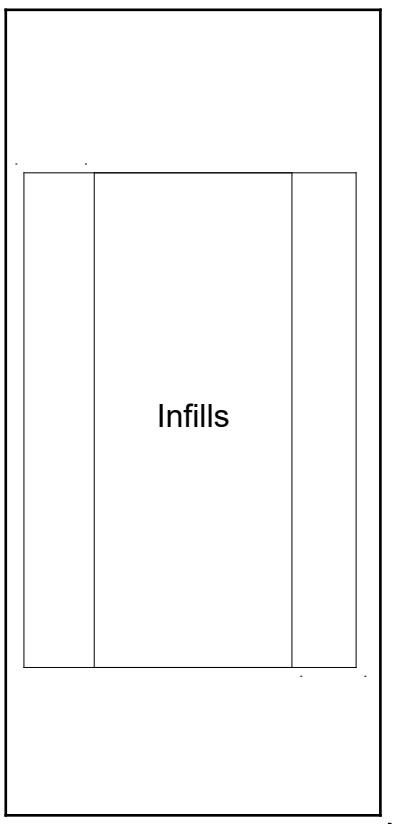


Level 4

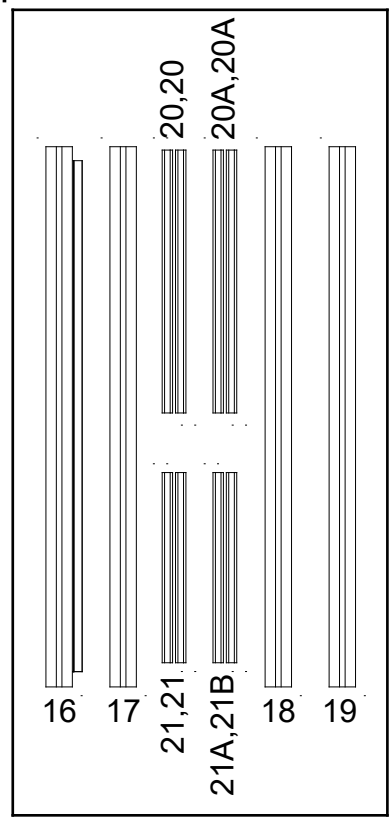
Top View of Each Level



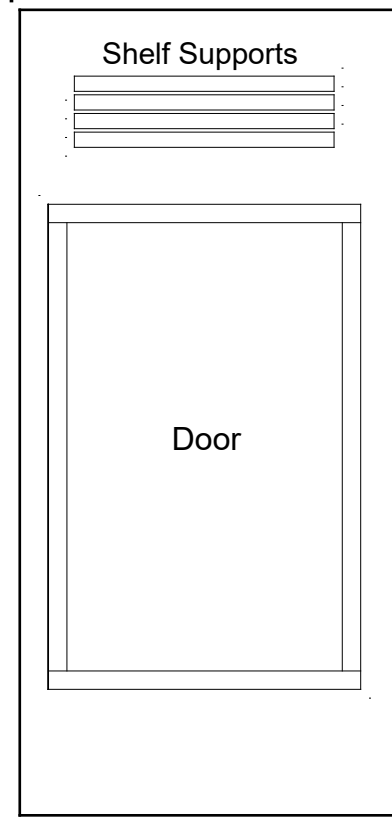
Level 1 (Bottom Level)



Level 2



Level 3



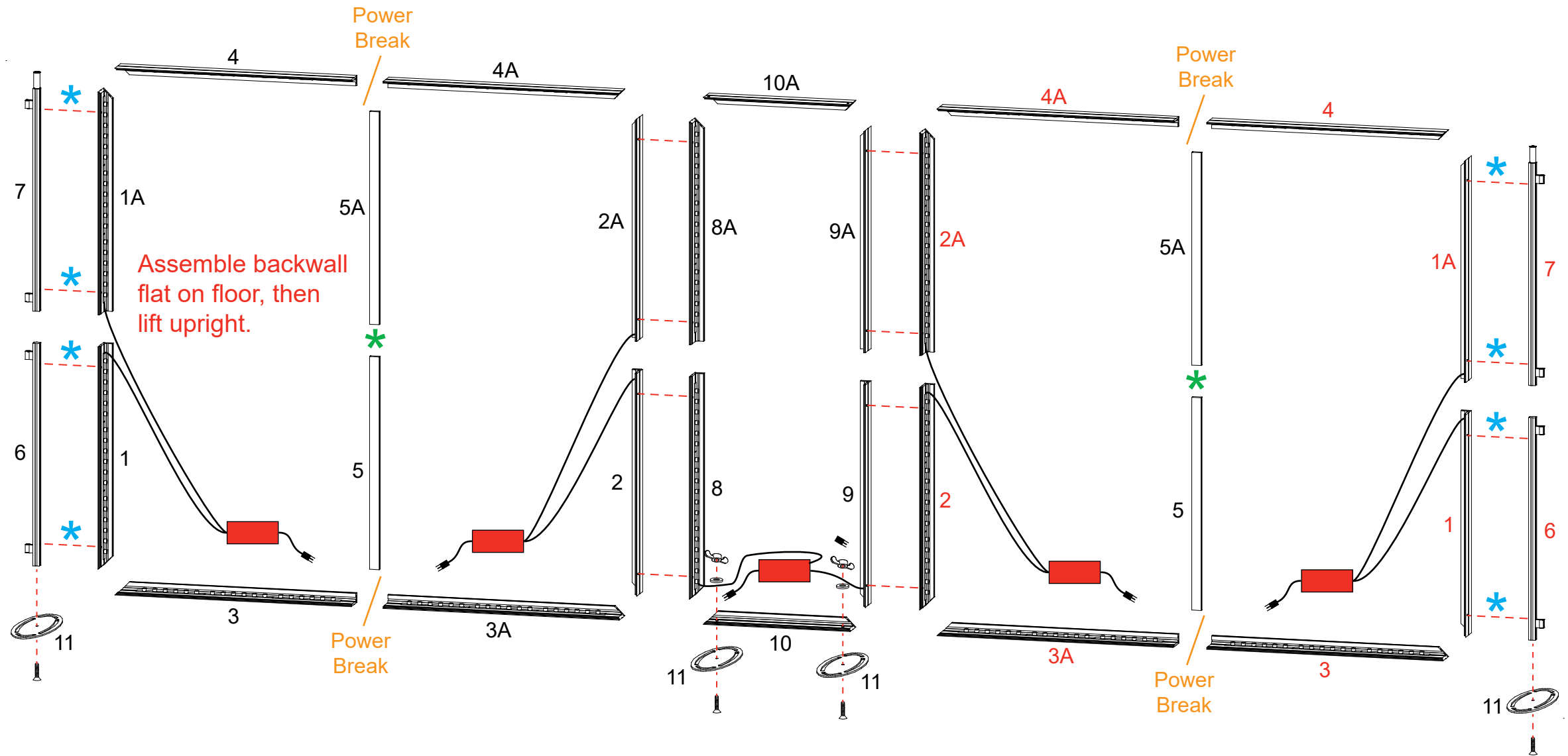
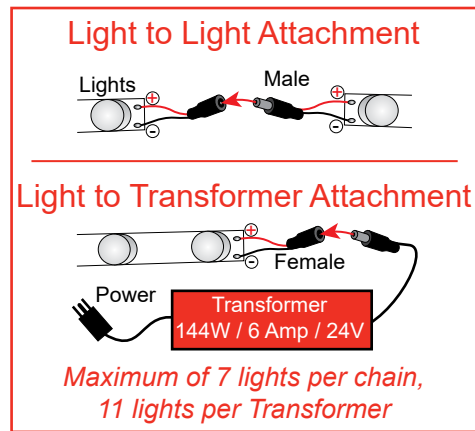
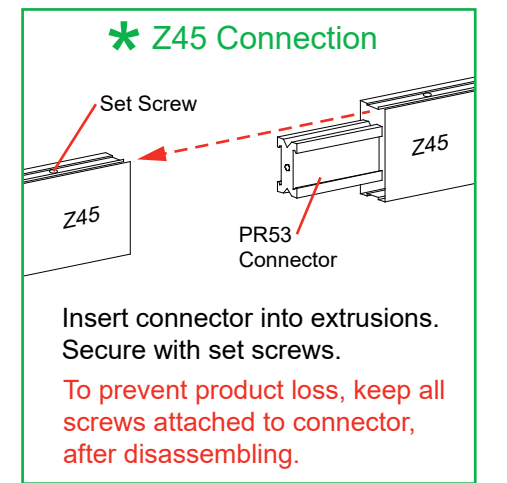
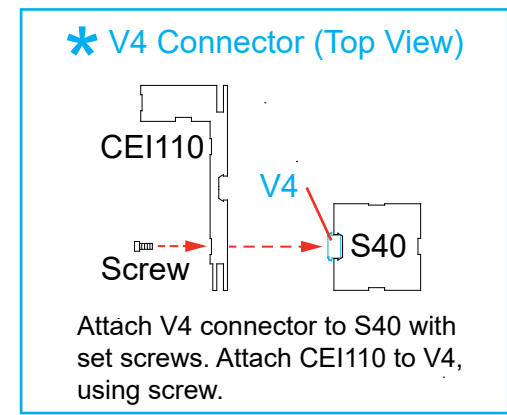
Level 4

Steps:

- 1) Assemble extrusions [1] thru [4A] and [1] thru [4A], flat on floor. See CEI110 Frame Assembly sheet.
- 2) Connect extrusions [5] to [5A]. See Z45 Connection detail.
- 3) Attach assembly [5/5A] into center of assembled frames.
- 4) Assemble extrusions [8] thru [10A], flat on floor. See CEI110 Frame Assembly sheet.
- 5) Connect lighting cords and attach transformers. See Light Connection details.
- 6) Connect verticals [6 to 7] and [6 to 7].
- 7) Attach frame assemblies together, using bolts.
- 8) Connect assembly [6/7] and [6/7] to assembled frames. See V4 Connector (Top View) detail.
- 9) Attach base plates [11] to verticals [6] and [6], using bolts.
- 10) Attach base plates [11] to horizontal [10] using bolts, washers, and wing nuts.
- 11) Install SEG graphics to assembled frames. See SEG Installation sheet for instruction.

Item	Qty.	Description
1,1A,1,1A	1,1	42" CEI110 Vertical Extrusion
2,2A,2,2A	1,1	42" CEI110 Vertical Extrusion
3,3A,3,3A	1,1,1,1	45" CEI110 Horizontal Extrusion
4,4A,4,4A	1,1,1,1	45" CEI110 Horizontal Extrusion
5,5A	2,2	40.177" Z45 Vertical Extrusion
6,6	1,1	42" S40 Vertical Extrusion
7,7	1,1	42" S40 Vertical Extrusion w/ Canopy Mount
8,8A	1,1	42" CEI110 Vertical Extrusion
9,9A	1,1	42" CEI110 Vertical Extrusion
10,10A	1,1	28" CEI110 Horizontal Extrusion
11	4	Base Plate

Keep canopy mounts attached to [7] and [7], when packing.
 Keep clamps attached to [6] [7] [6] and [7], when packing.



AERO

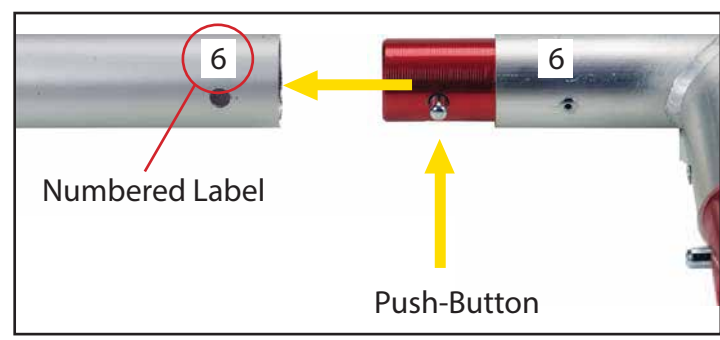
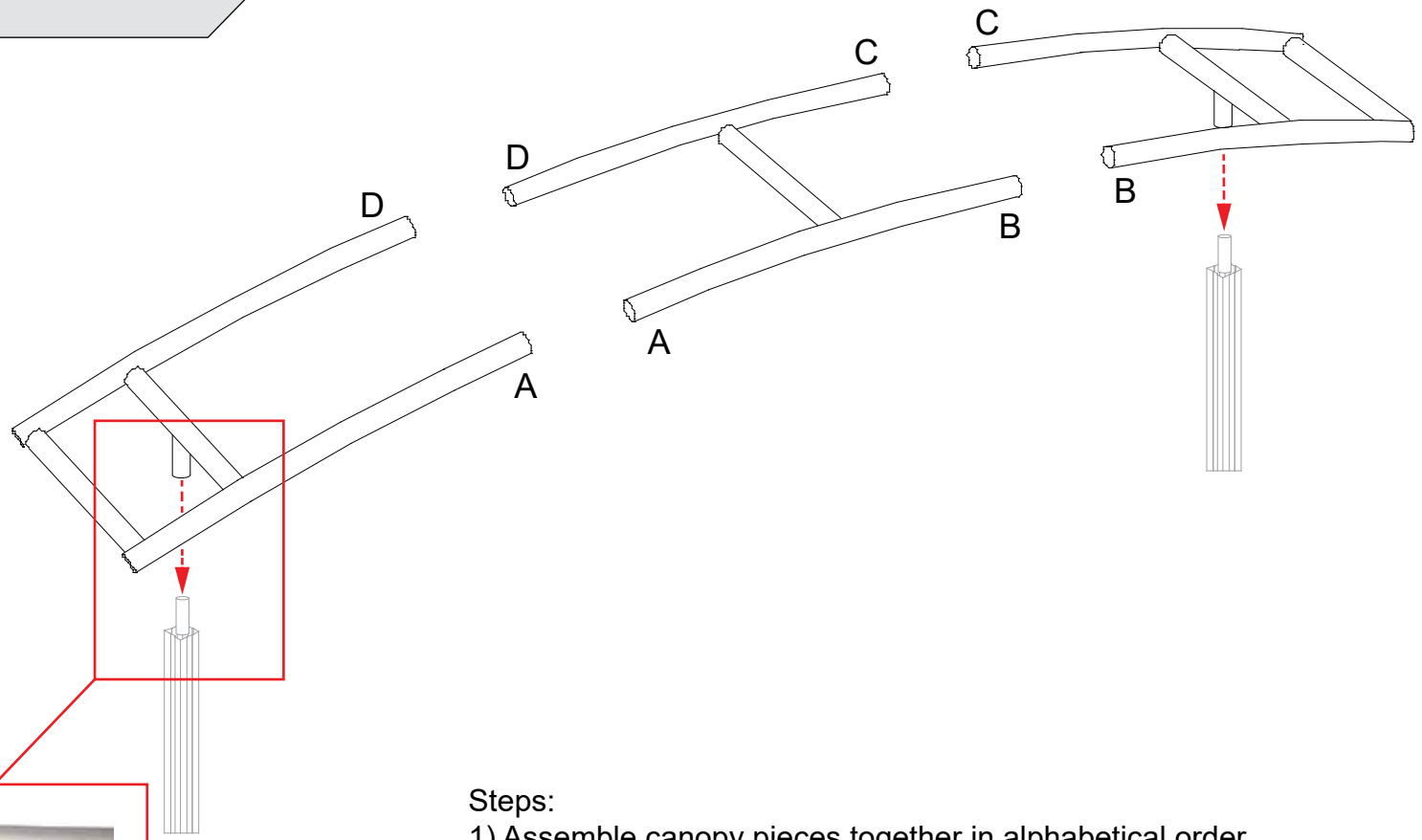
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

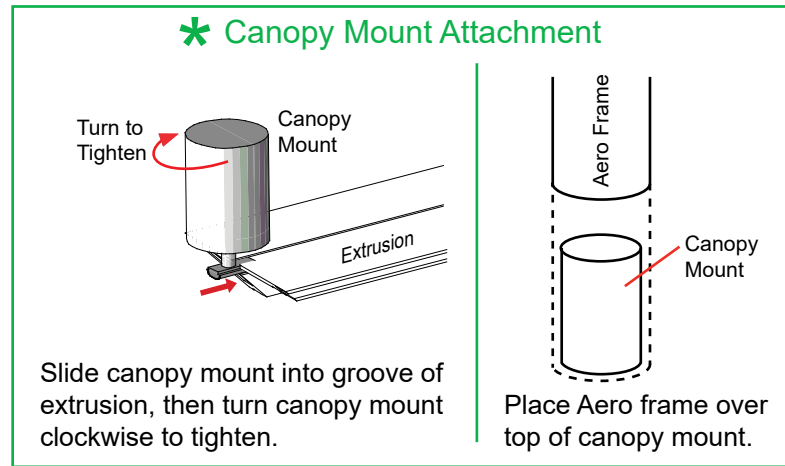
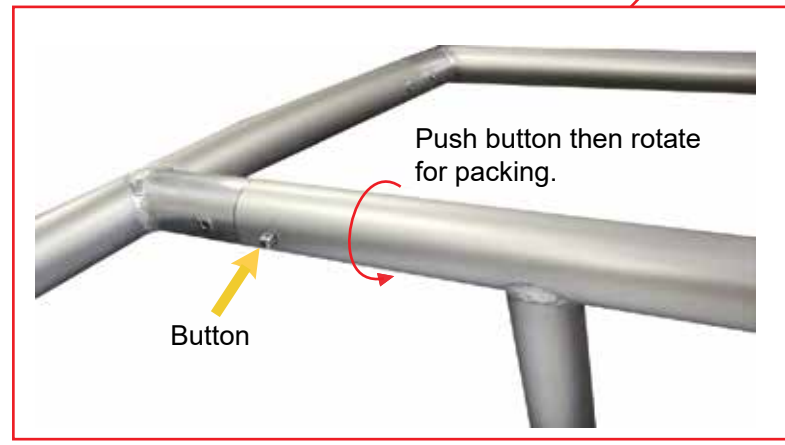
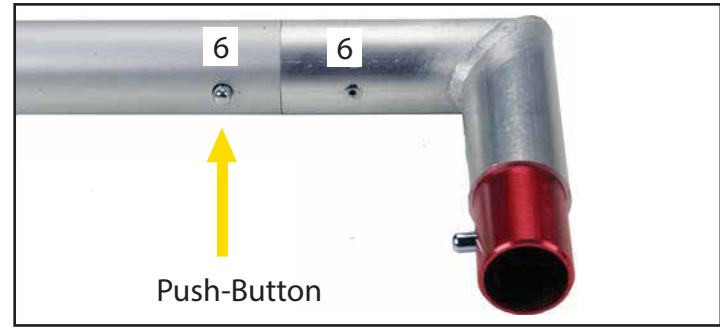
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

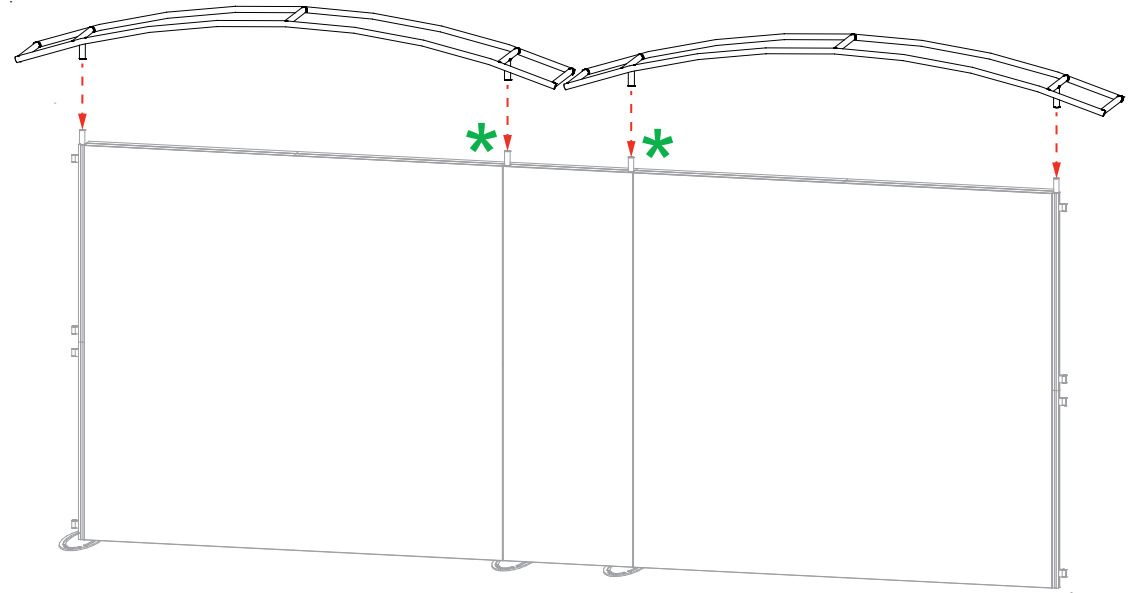


Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.



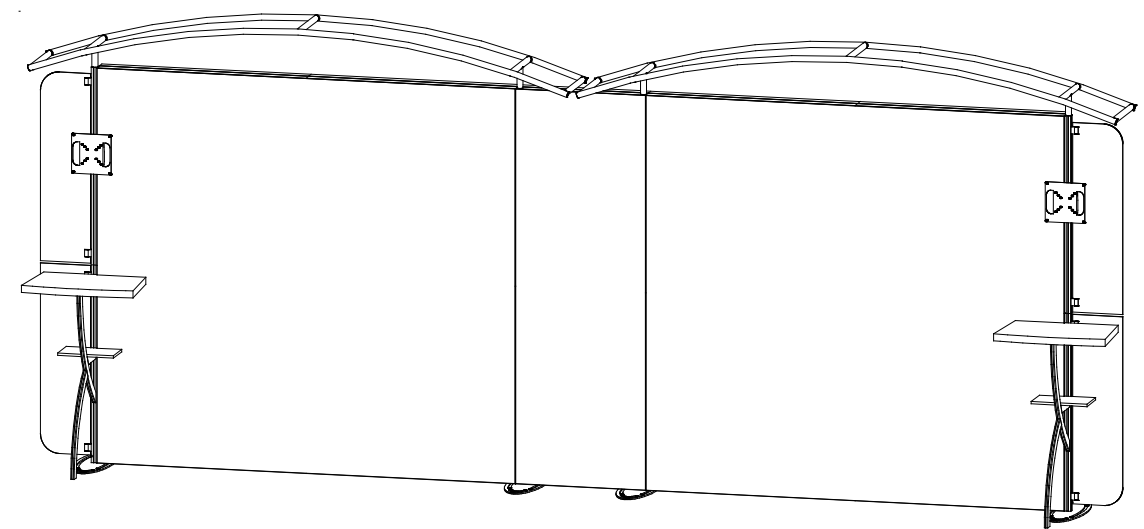
Steps:

- 1) Assemble canopy pieces together in alphabetical order.
- 2) Apply pillowcase graphic to assembled canopy frame.
- 3) Connect canopy to backwall using canopy mounts.
See [Canopy Mount Attachment](#) detail.



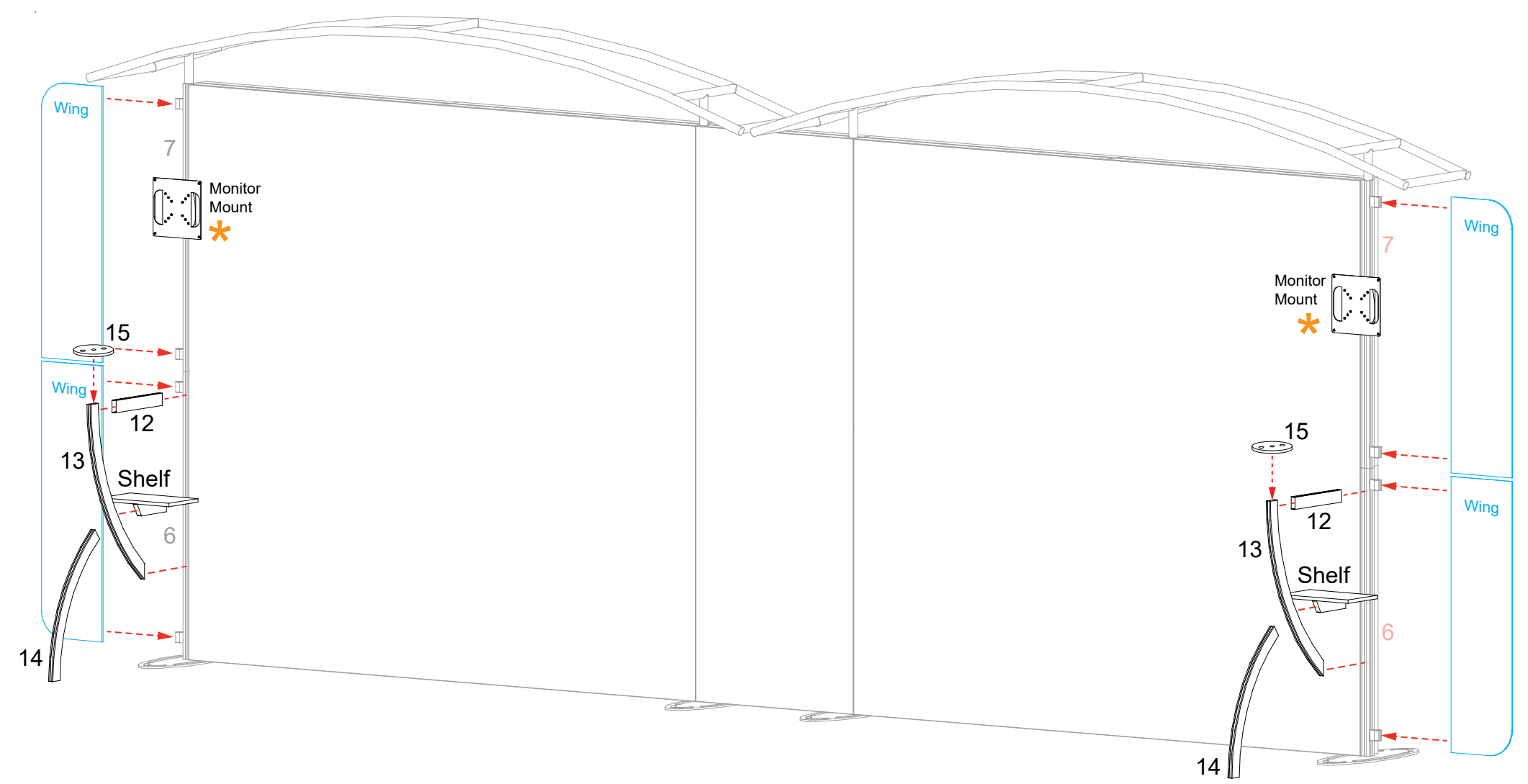
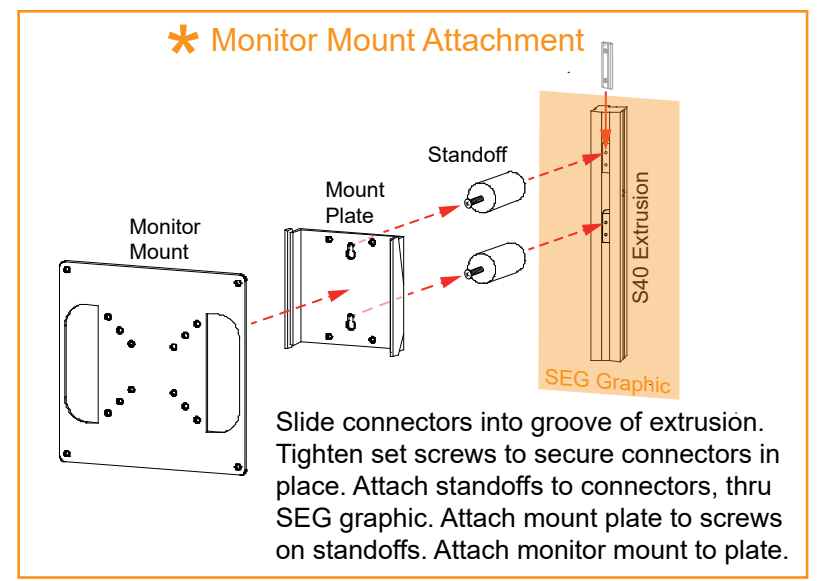
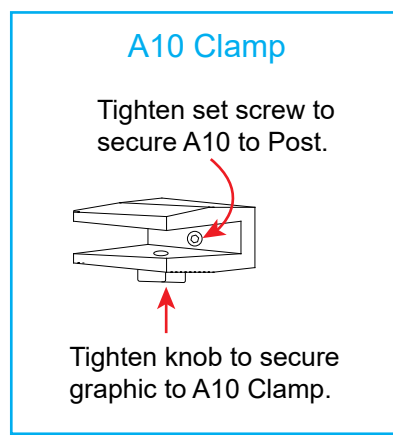
Item	Qty.	Description
12	1	12.184" Z45 Horizontal Extrusion
13	1	30.2" Z45 Curved Extrusion
14	1	24.45" Z45 Support Leg
15	1	Mounting Plate

- Steps:
- 1) Attach assembled extrusions [12/13] to verticals [6] and [6].
 - 2) Attach support legs [14] to curved extrusion [13].
 - 3) Attach shelf to verticals [6] and [6].
 - 4) Attach counters to mounting plate[15]. See Counter Attachment sheet.
 - 5) Route USB cords from counter. See USB Cord Management sheet.
 - 6) Attach wings to clamps. See [A10 Clamp](#) detail.
 - 7) Attach monitor mounts to verticals [7] and [7], using standoffs. See [Monitor Mount Attachment](#) detail.



Completed Assembly

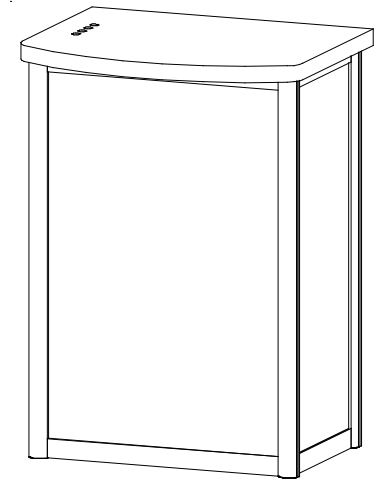
Keep extrusions [12] and [13] assembled, when packing.



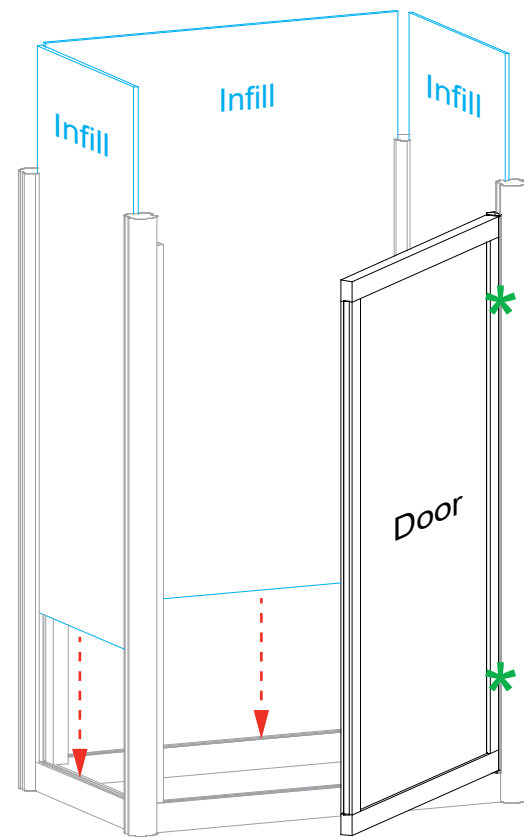
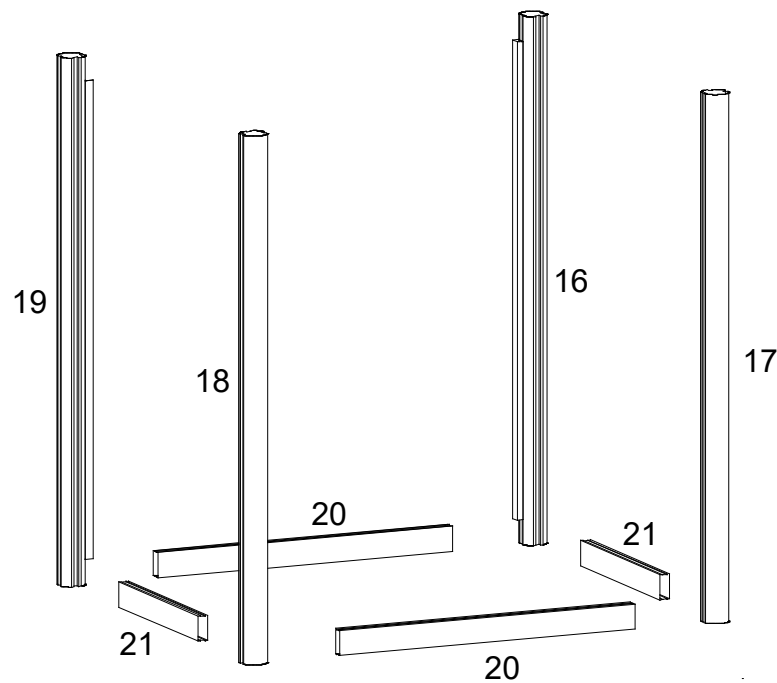
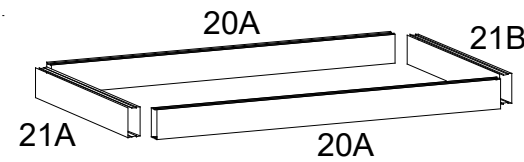
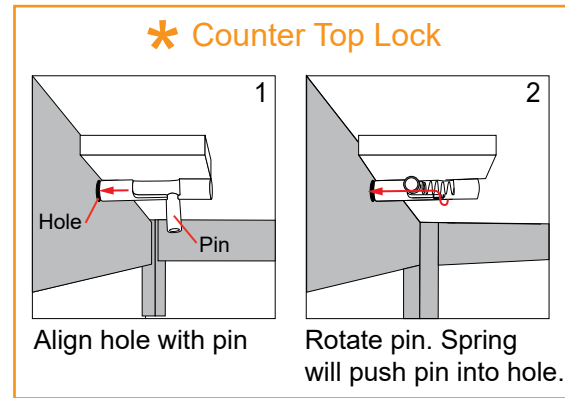
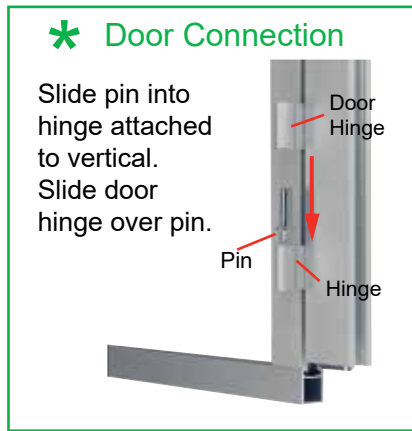
Item	Qty.	Description
16	1	37.5" RSG530 Vertical Extrusion w/ Door Hinges
17	1	37.5" RSG530 Vertical Extrusion
18	1	37.5" RSG530 Vertical Extrusion
19	1	37.5" RSG530 Vertical Extrusion w/ Door Stop
20,20A	2,2	22.5" Z45 Horizontal Extrusion
21,21A,21B	2,1,1	13.25" Z45 Horizontal Extrusion

Steps:

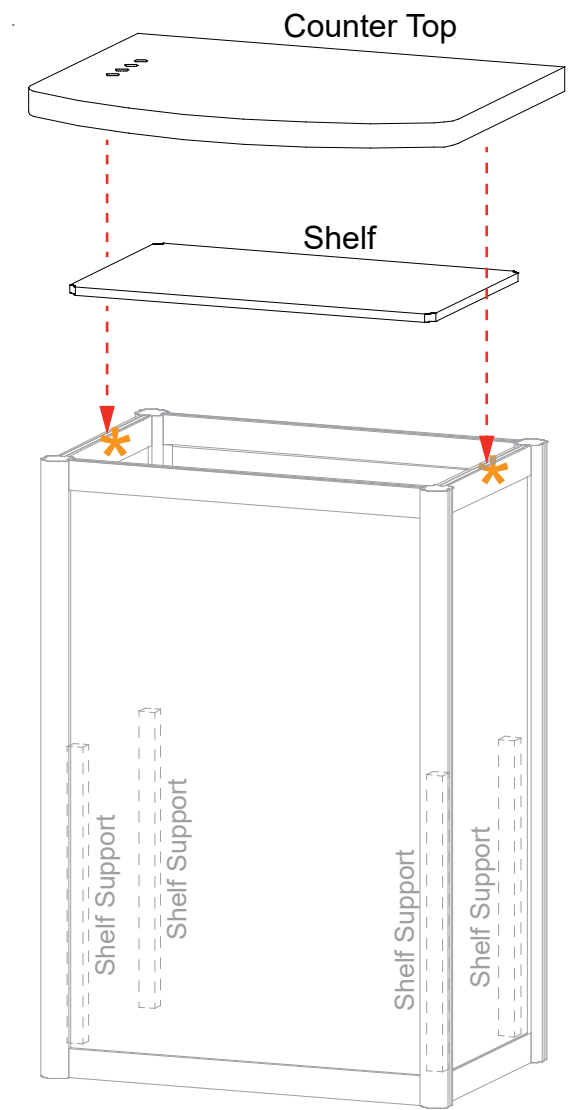
- 1) Attach lower horizontals [20] and [21] between verticals [16] [17] [18] and [19].
- 2) Connect door to vertical [19]. See **Door Connection** detail.
- 3) Slide **infills** between verticals [16,17] [17,18] and [18,19], making sure Velcro faces inward.
- 4) Attach upper horizontals [20A] [21A] and [21B] between verticals [16] [17] [18] and [19], on top of **infills**.
- 5) Connect shelf supports to Velcro on **infills** then set shelf on top of supports.
- 6) Lock counter top to horizontals [21A] and [21B]. See **Counter Top Lock** detail.



Completed Assembly



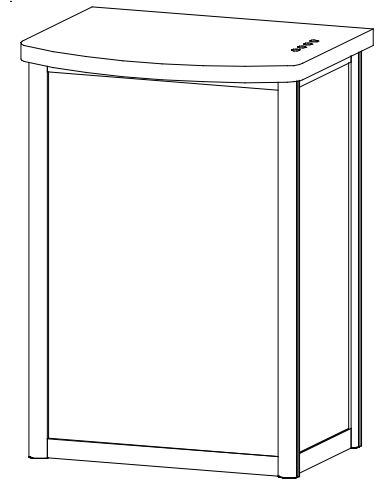
Keep door assembled, when packing.



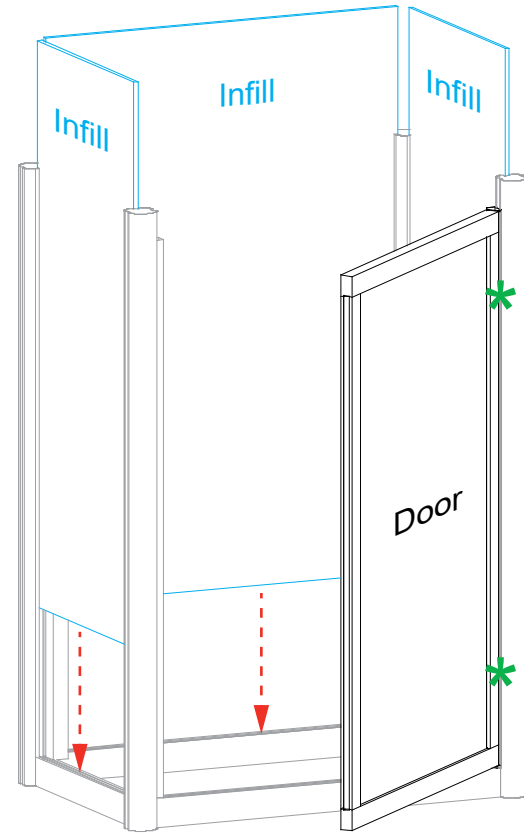
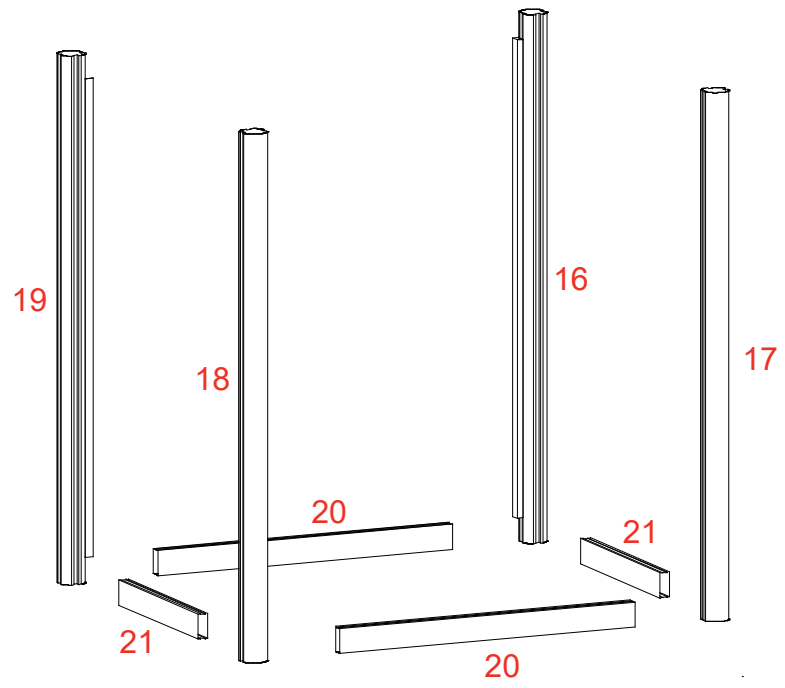
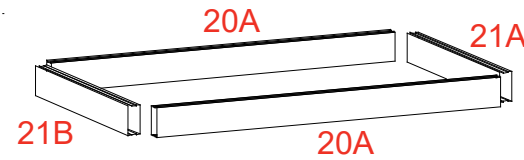
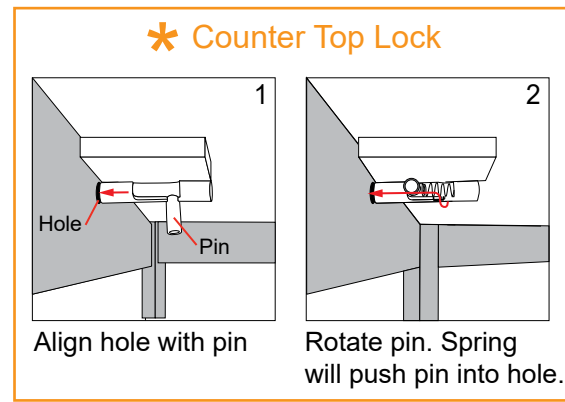
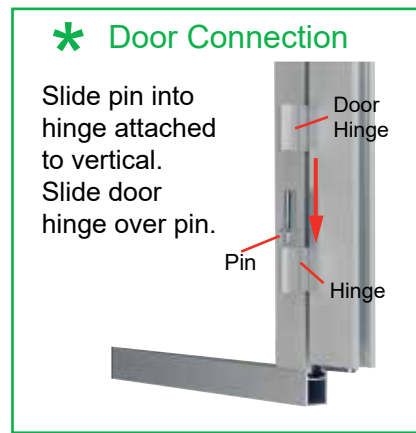
Item	Qty.	Description
16	1	37.5" RSG530 Vertical Extrusion w/ Door Hinges
17	1	37.5" RSG530 Vertical Extrusion
18	1	37.5" RSG530 Vertical Extrusion
19	1	37.5" RSG530 Vertical Extrusion w/ Door Stop
20,20A	2,2	22.5" Z45 Horizontal Extrusion
21,21A,21B	2,1,1	13.25" Z45 Horizontal Extrusion

Steps:

- 1) Attach lower horizontals [20] and [21] between verticals [16] [17] [18] and [19].
- 2) Connect door to vertical [19]. See **Door Connection** detail.
- 3) Slide **infills** between verticals [16,17] [17,18] and [18,19], making sure Velcro faces inward.
- 4) Attach upper horizontals [20A] [21A] and [21B] between verticals [16] [17] [18] and [19], on top of **infills**.
- 5) Connect shelf supports to Velcro on **infills** then set shelf on top of supports.
- 6) Lock counter top to horizontals [21A] and [21B]. See **Counter Top Lock** detail.



Completed Assembly



Keep door assembled, when packing.

