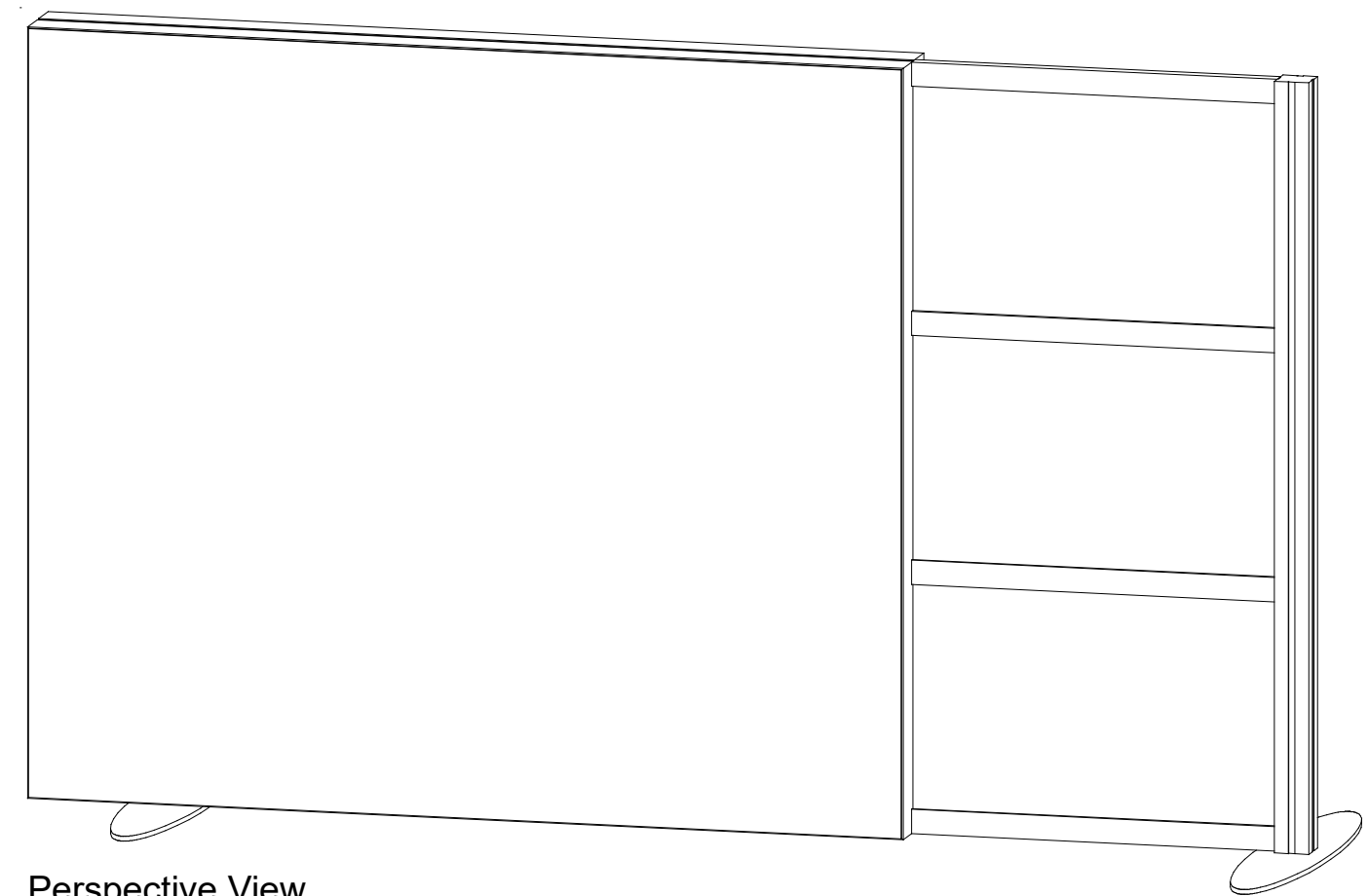


Top View



Perspective View

## General Setup Instructions

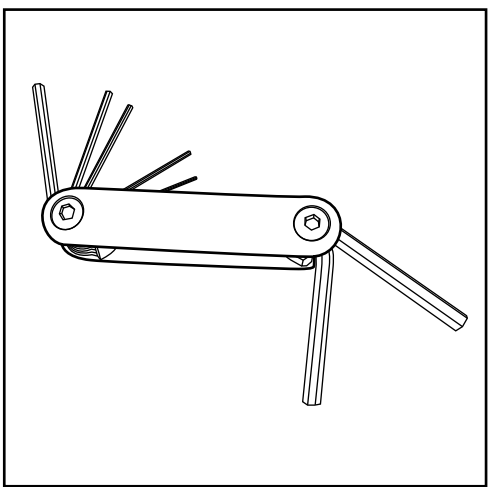
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

## Cleaning & Packing

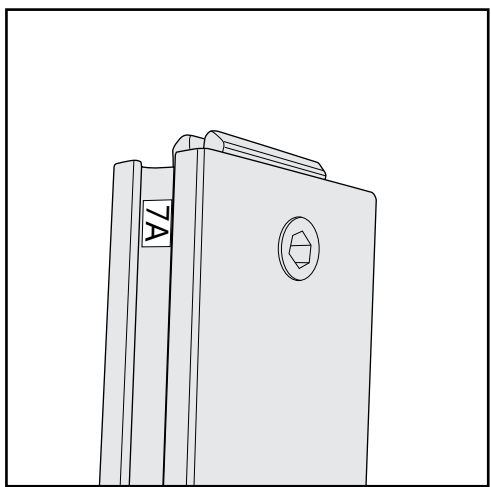
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. **Heat and UV exposure will warp and fade components.**
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

## Disassembly

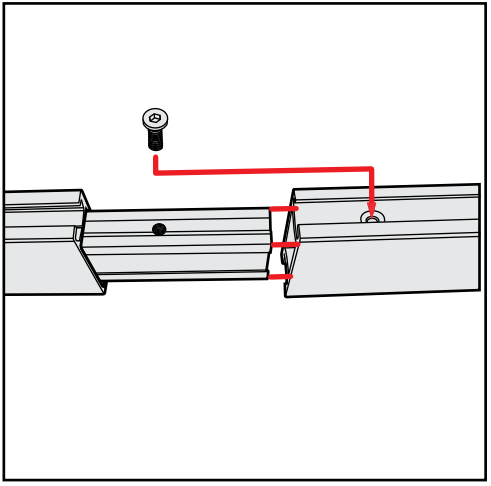
- For loss prevention, tighten all set screws and locks during disassembly.



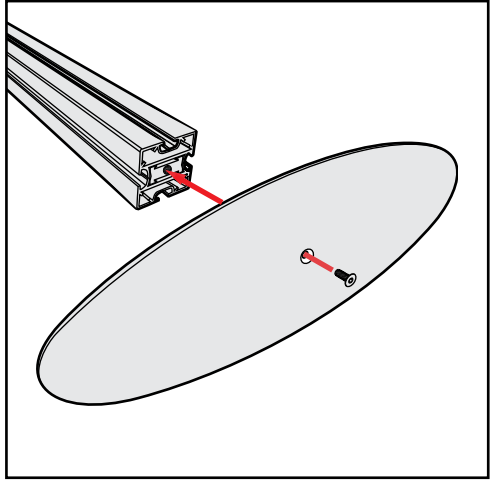
Hex Tool - Essential for Assembly



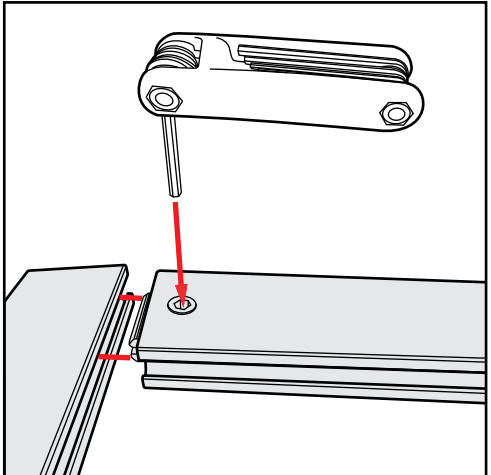
Part Identification - Numbering



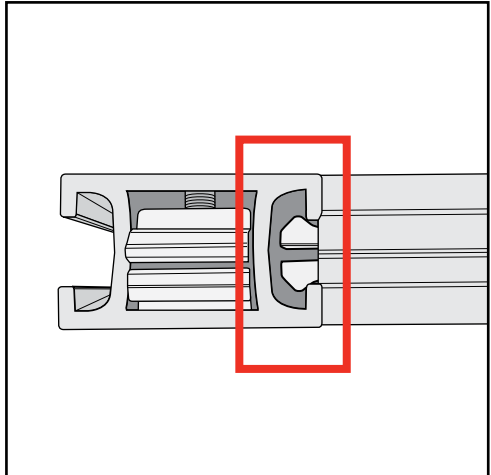
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



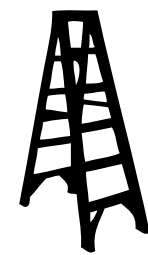
Engaged Lock



**WARNING**



DO NOT USE POWER TOOLS



LADDERS OR LIFTS MAY BE REQUIRED

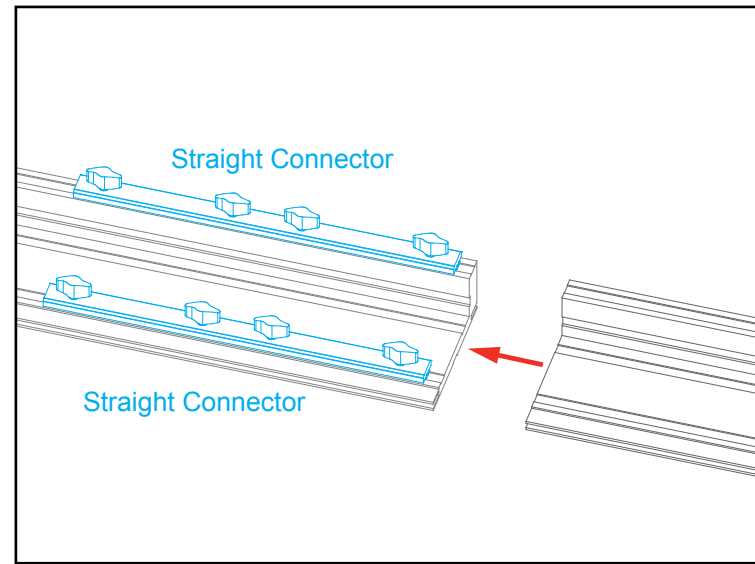


ALL CONNECTIONS MUST BE TIGHTLY SECURED

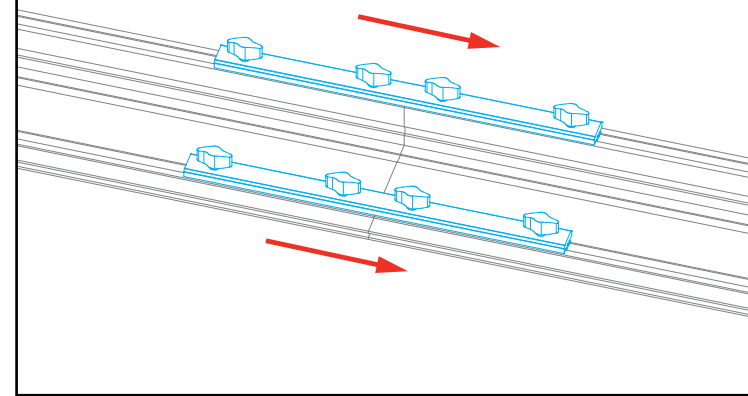
## Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connectors** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide both connectors across seam of extrusions. Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

## Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

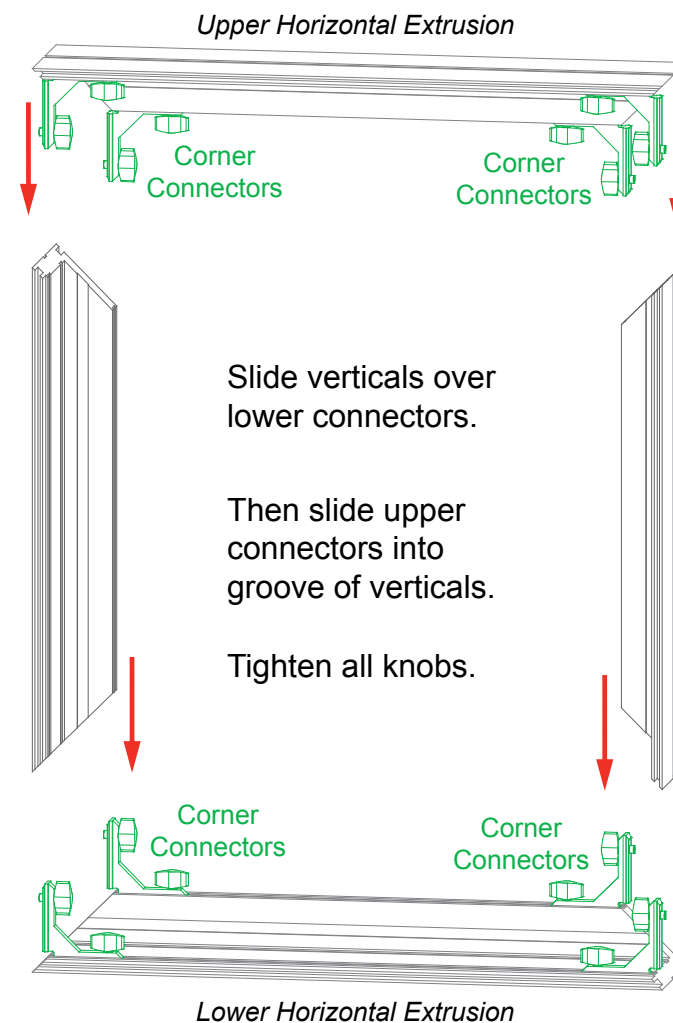
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

## Corner Connection

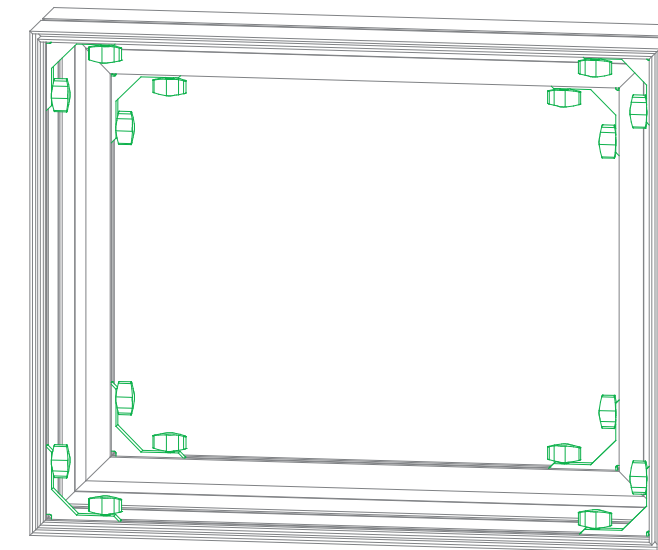
- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

## Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.

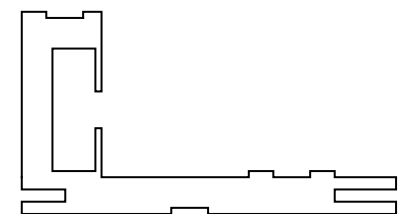


Adjust connectors if necessary to prevent gaps in connection.

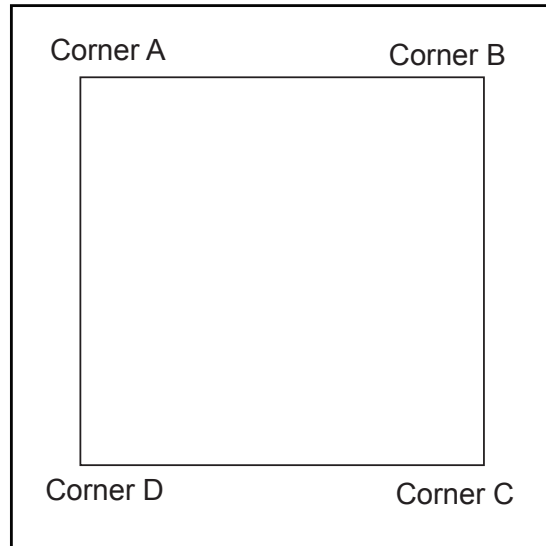


COMPLETED ASSEMBLY

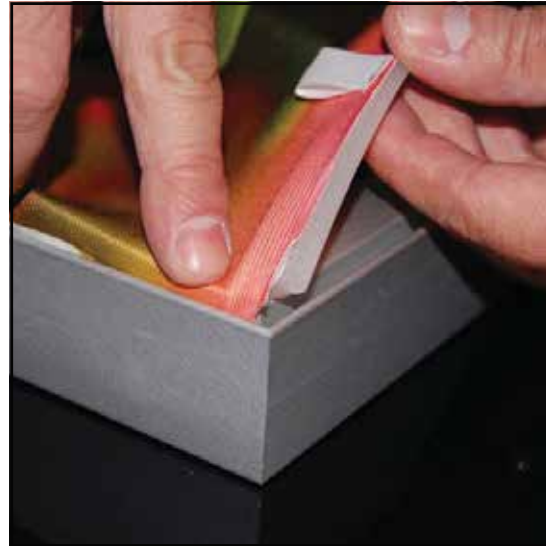
All knobs must be tightened securely to ensure a proper connection.



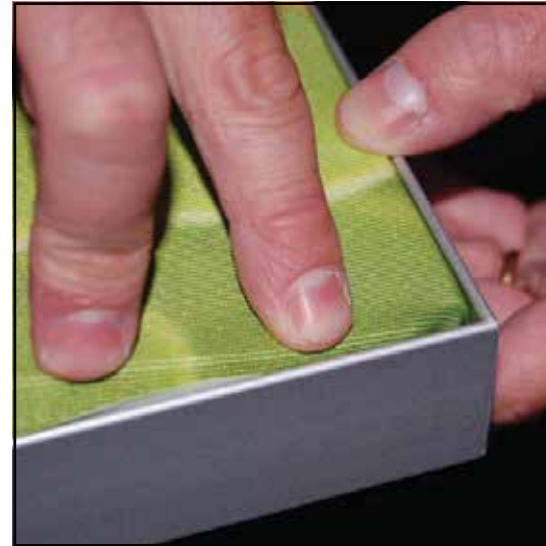
CEI110 Profile



It is important to first insert graphic into each alternate corner then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



**Step 1**  
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.

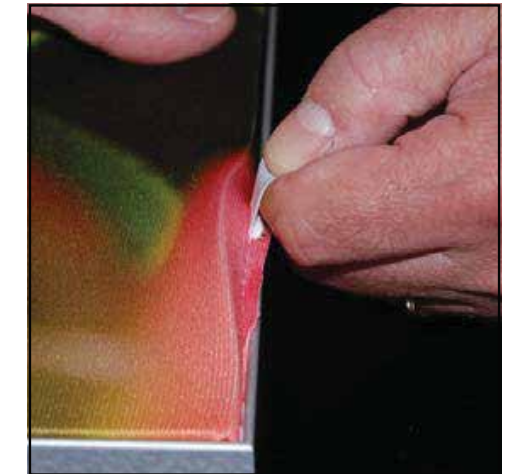


**Step 2**  
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



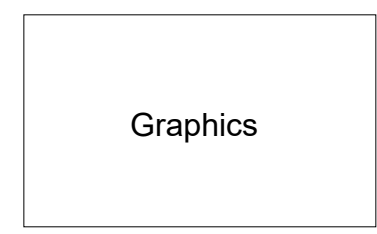
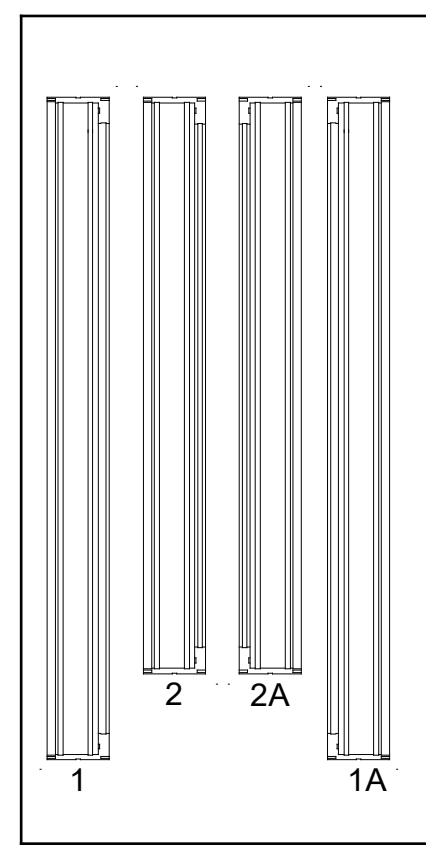
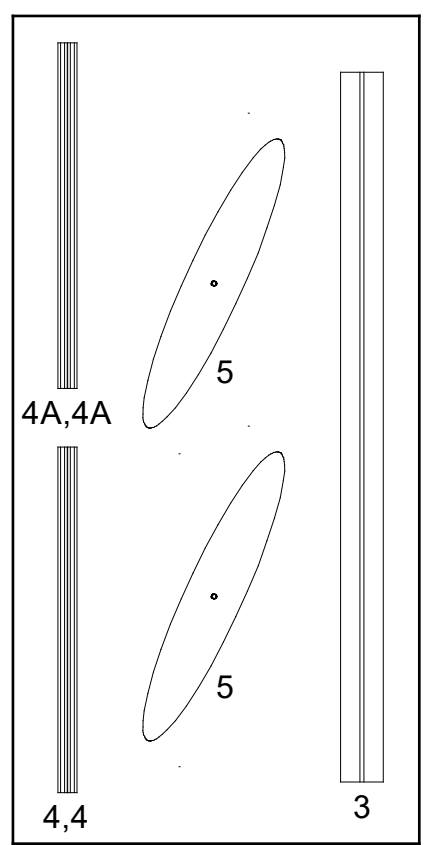
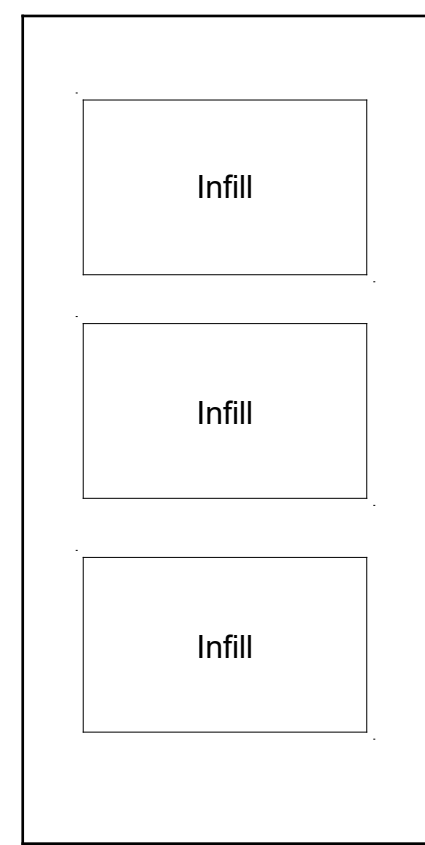
**Step 3**  
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

**Graphic Removal**



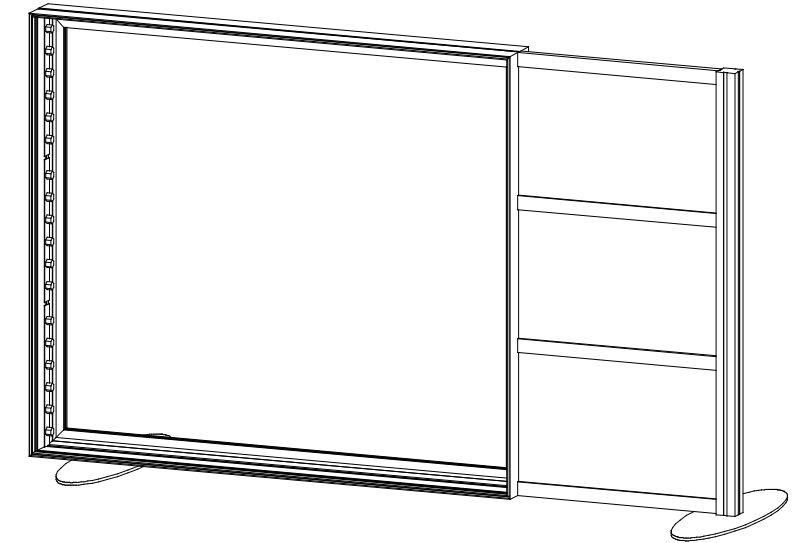
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.

### Top View of Each Level



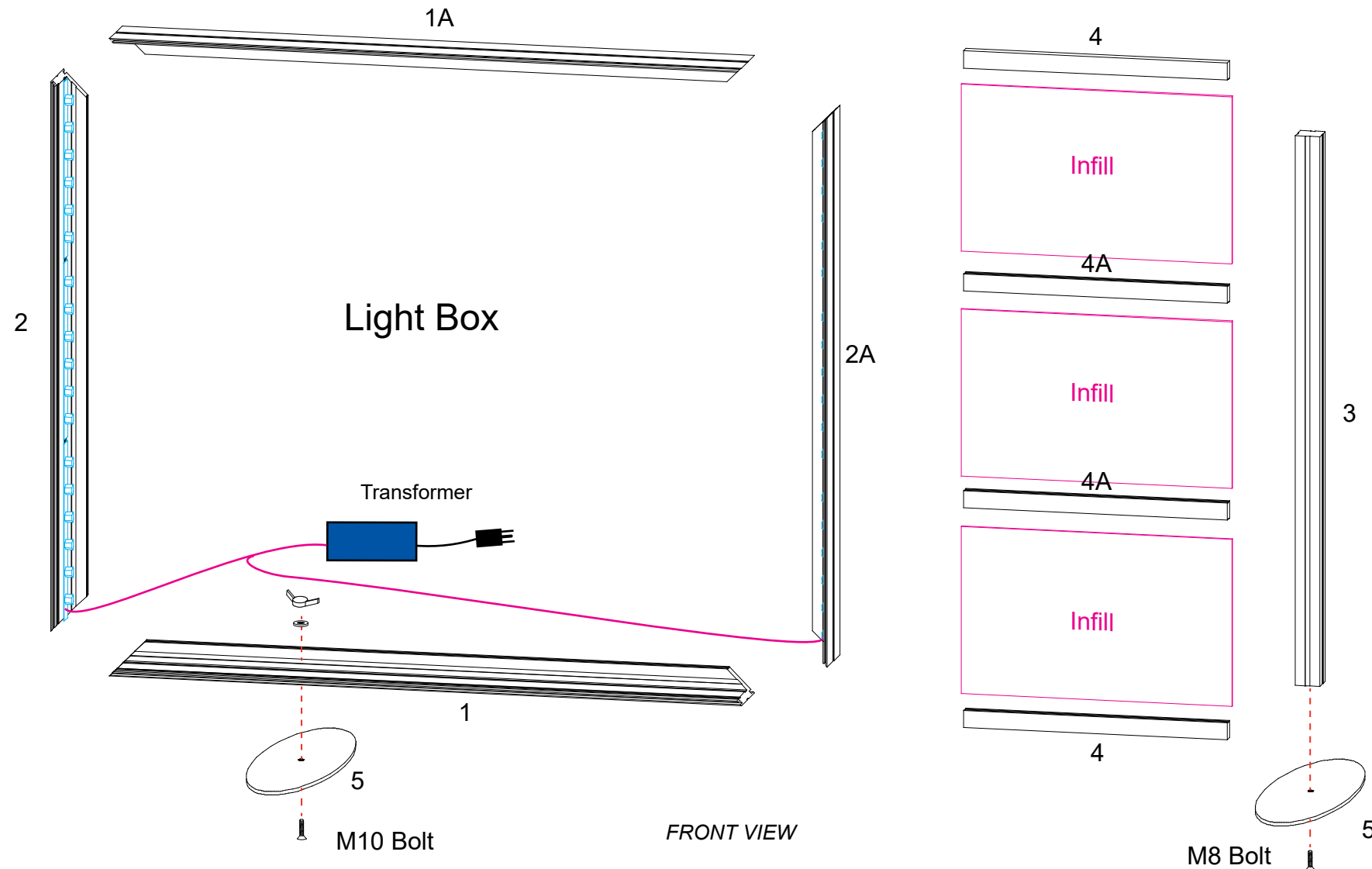
Item	Qty.	Description
1,1A	1,1	46" Horizontal Extrusion
2,2A	1,1	40" Vertical Extrusion
3	1	40" Vertical Extrusion
4,4A	2,2	19.189" Horizontal Extrusion
5	2	Base Plate

- Steps:
- 1) Assemble extrusions [1] [1A] [2] and [2A] flat on floor. See CEI110 Tool-Less Assembly sheet.
  - 2) Attach base plates [5] to horizontal [1], using M10 bolt, washer, and wing nut. Attach base plate [5] to vertical [3], using M8 bolt.
  - Note: Base plate [5] stays attached to [3], when packing.**
  - 3) Connect horizontals [4] and [4A] to vertical [2A]. Tighten locks to secure.
  - 4) Insert Infills between horizontals [4] and [4A], then secure with vertical [3].
  - 5) Connect lighting power cords and attach transformer.
  - 6) Apply SEG graphic to front and blocker fabric to back of assembled Light Box. See General Information sheet for SEG Graphic Installation detail.



Completed Assembly

Keep base plate [5] attached to vertical [3], when packing.



**Light to Light Attachment**

**Light to Transformer Attachment**

Transformer  
96W / 4 Amp / 24V

Maximum of 7 lights per chain,  
7 lights per Transformer